

 **BOEING**
COMPONENT
MAINTENANCE MANUAL

TO: ALL HOLDERS OF AFT ENTRY AND SERVICE DOOR ASSEMBLY COMPONENT MAINTENANCE
MANUAL 52-11-22

REVISION NO. 4 DATED MAR 01/04

HIGHLIGHTS

Pages which have been added or revised are outlined below together with the highlights of the revision. Remove and insert the affected pages as listed and enter Revision No. and date to the Record of Revision Sheet.

CHAPTER/SECTION

AND PAGE NO.

DESCRIPTION OF CHANGE

TITLE PAGE

Added top assemblies 146T6121-83 thru -86, -95 thru -98, -107 thru -110, -115 thru -118.

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DESCRIPTION & OPERATION

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Moved support installation 416T2044-() to new Fig. 2.

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Added upper repair information for roller assembly 141T6334-1.

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Added SOPM callout.

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141T6586-17, -18.

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146T6135-24, -25.

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Changed non-technical data.

1002-1023,1031-1080F

Added new IPL to manual.

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AFT ENTRY AND SERVICE DOOR ASSEMBLY

PART NUMBERS 146T6121-1,-3,-5,-7,-69,-70,
-77 THRU -86,-95 THRU
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COMPONENT MAINTENANCE MANUAL
WITH
ILLUSTRATED PARTS LIST

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REVISION RECORD

- Retain this record in front of manual. On receipt of revision, insert revised pages in the manual, and enter revision number, date inserted and initial.

REVISION NUMBER	REVISION DATE	DATE FILED	BY	REVISION NUMBER	REVISION DATE	DATE FILED	BY

TEMPORARY REVISION AND SERVICE BULLETIN RECORD

BOEING SERVICE BULLETIN	BOEING TEMPORARY REVISION	OTHER DIRECTIVE	DATE OF INCORPORATION INTO MANUAL
ASB 52-32 SB 52-32-R1-R2 SB 767-52-5		PRR B10020 PRR B10300 PRR B10307 PRR B10281 PRR B10407 MCB 1527-001K PRR B10642 PRR B10686 PRR B11088 PRR B11361 PRR B11869	OCT 10/81 JAN 10/82 JAN 10/82 JAN 10/82 JAN 10/82 APR 10/86 APR 10/86 APR 10/86 APR 10/86 APR 10/86 APR 10/86 APR 10/86 APR 10/86 APR 10/86 OCT 01/89

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*[1] Special instructions not required. Use standard industry practices.

INTRODUCTION

The instructions in this manual provide the information necessary to perform maintenance functions ranging from simple checks and replacement to complete shop-type repair.

This manual is divided into separate sections:

- | | |
|--|------------------------------|
| 1. Title Page | 4. List of Effective Pages |
| 2. Record of Revisions | 5. Table of Contents |
| 3. Temporary Revision &
Service Bulletin Record | 6. Introduction |
| | 7. Procedures & IPL Sections |

Refer to the Table of Contents for the page location of applicable sections. An asterisked flagnote *[] in place of the page number indicates that no special instructions are provided since the function can be performed using standard industry practices.

Throughout the manual IPL item number references include alpha-variants, unless otherwise stated.

The beginning of the REPAIR section includes a list of the separate repairs, a list of applicable standard Boeing practices, and an explanation of the True Position Dimensioning symbols used.

An explanation of the use of the Illustrated Parts List is provided in the Introduction to that section.

All weights and measurements used in the manual are in English units, unless otherwise stated. When metric equivalents are given they will be in parentheses following the English units.

For repair of basic structure refer to the 767 Structural Repair Manual.

Verification:

Assembly: Feb. 4, 1983

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AFT ENTRY AND SERVICE DOOR ASSEMBLY

DESCRIPTION AND OPERATION

1. Description

A. The aft entry and service door assembly is composed of a basic structure of single-piece forged beams and edge members covered with clad aluminum alloy skin, two lower rollers and support fittings, one upper support fitting, a handhold assembly, window assembly, track support assembly and support installation, and a pressure seal.

2. Operation

A. As the handle mechanism is moved from the closed to open position, the upper edge pivots inboard and moves upward. The lower edge translates inboard and upward as the lower rollers follow the tracks in the guide rails.

3. Leading Particulars (Approximate)

A. Part numbers 146T6121-1, -5, -69, -77, -79, -81, -83, -85, -95, -97, -107, -109, -115, -117, 411T3017-9

Width -- 47 inches
Length -- 78 inches
Chord height -- 12 inches
Weight -- 98 pounds

B. Part numbers 146T6121-3, -7, -70, -78, -80, -82, -84, -86, -96, -98, -108, -110, -116, -118, 411T3017-10

Width -- 47 inches
Length -- 76 inches
Chord height -- 12 inches
Weight -- 90 pounds

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DISASSEMBLY

1. Use standard industry practices for disassembly of this component and additional procedures in following steps.
2. Note number and location of washers (215, 315, IPL Fig. 1) for reference during assembly.
3. Note thickness of shims (93, 425, 427, 705, 705H, 795) for reference during assembly.

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DISASSEMBLY

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CHECK

- | 1. Use standard industry practices to do an inspection of all of the parts for defects or damage.
- | 2. Do a magnetic particle inspection (SOPM 20-20-01) of the parts that follow:
 - | A. IPL Fig. 1 -- pins (80, 82, 290A, 670B), Links (195A, 295A), fittings (200C, 205C, 355A, 360A), bolt (210), pan (steel, 485A), fitting assembly (710A, 715A), bolt (267).
 - | B. IPL Fig. 2 -- Bushing (35).
- | 3. Penetrant inspection per (SOPM 20-20-02) of the parts that follow:
 - | A. IPL Fig. 1 -- Plate (55), fittings (50B, 95, 100, 660A, 665A, 685B, 690B), pan (al alloy, 485A).
 - | B. IPL Fig. 2 -- Guidetrack (30), body (75).

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CHECK

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REPAIR – GENERAL

1. Content

A. Repair, refinish and replacement procedures are included in separate repair sections as follows:

<u>P/N</u>	<u>NAME</u>	<u>REPAIR</u>
141T6143	DOOR CLEVIS FITTING ASSY	1-1
141T6175	ROLLER ASSY	2-1
141T6586	FITTING ASSY	3-1
141T6628	BRACKET ASSY	4-1
146T6135	LOWER SUPPORT FITTING ASSY	5-1
146T6135	LOWER SURFACE FITTING ASSY	6-1
146T6176	GUIDE ASSY	7-1
146T6121	AFT ENTRY AND SERVICE DOOR ASSY	8-1
- - -	MISCELLANEOUS PARTS	9-1
141T6334	ROLLER ASSY	10-1

2. Standard Practices

A. Refer to the following standard practices, as applicable, for details of procedures in individual repairs.

- B.
- SOPM 20-10-01 Repair and Refinish of High Strength Steel Parts
 - SOPM 20-10-04 Grinding of Chrome Plated Parts
 - SOPM 20-30-03 General Cleaning Procedures
 - SOPM 20-41-01 Decoding Table for Boeing Finish Codes
 - SOPM 20-41-02 Application of Chemical and Solvent Resistant Finishes
 - SOPM 20-42-03 Hard Chrome Plating
 - SOPM 20-42-05 Bright Cadmium Plating
 - SOPM 20-43-01 Chromic Acid Anodizing
 - SOPM 20-50-02 Installation of Safelying Devices
 - SOPM 20-50-03 Bearing Installation and Retention
 - SOPM 20-50-08 Application of Dry Lubricant

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3. Materials and Equipment

NOTE: Equivalent substitutes may be used.

- A. Coating -- Alodine 1000 (SOPM 20-60-02)
- B. Enamel -- BMS 10-11 type 2, BAC702 white gloss (SOPM 20-60-02)
-- BMS 10-60, BAC707 gray gloss (SOPM 20-60-02)
- C. Lubricant, Dry -- BMS 3-8, Type VIII (SOPM 20-60-03)
-- MIL-L-8937, Type VI, Class 1 (SOPM 20-60-03)
-- Vitrolube 1220 (SOPM 20-60-03)
- D. Primer -- BMS 10-11, Type 1 yellow (SOPM 20-60-02)
- E. Sealant -- BMS 5-95 (SOPM 20-60-04)
- F. Grease -- BMS 3-24 (SOPM 20-60-03)
- G. Mandrel-Bearing Installation--A 52020-1 (2 specified)

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4. Dimensioning Symbols

A. Standard True Position Dimensioning Symbols used in applicable repair procedures are shown in Fig. 601.

—	STRAIGHTNESS	\oplus	THEORETICAL EXACT POSITION OF A FEATURE (TRUE POSITION)
\square	FLATNESS	\varnothing	DIAMETER
\perp	PERPENDICULARITY (OR SQUARENESS)	BASIC (BSC) OR	A THEORETICALLY EXACT DIMENSION USED TO DESCRIBE SIZE, SHAPE OR LOCATION OF A FEATURE FROM WHICH PERMISSIBLE VARIATIONS ARE ESTABLISHED BY TOLERANCES ON OTHER DIMENSIONS OR NOTES.
//	PARALLELISM	DIM	
\bigcirc	ROUNDNESS	-A-	DATUM
\bigcirc	CYLINDRICITY	\textcircled{M}	MAXIMUM MATERIAL CONDITION (MMC)
\frown	PROFILE OF A LINE	\textcircled{S}	REGARDLESS OF FEATURE SIZE (RFS)
\triangle	PROFILE OF A SURFACE	\textcircled{P}	PROJECTED TOLERANCE ZONE
\odot	CONCENTRICITY		
\equiv	SYMMETRY		
\sphericalangle	ANGULARITY		
\nearrow	RUNOUT		

EXAMPLES

$\boxed{\text{—} \quad 0.002}$	STRAIGHT WITHIN 0.002	$\boxed{\textcircled{\text{C}} \quad \varnothing \quad 0.0005}$	CONCENTRIC TO C WITHIN 0.0005 DIAMETER (FULL INDICATOR MOVEMENT)
$\boxed{\perp \quad B \quad 0.002}$	PERPENDICULAR TO B WITHIN 0.002	$\boxed{\equiv \quad A \quad 0.010}$	SYMMETRICAL WITH A WITHIN 0.010
$\boxed{\parallel \quad A \quad 0.002}$	PARALLEL TO A WITHIN 0.002	$\boxed{\sphericalangle \quad A \quad 0.005}$	ANGULAR TOLERANCE 0.005 WITH A
$\boxed{\bigcirc \quad 0.002}$	ROUND WITHIN 0.002	$\boxed{\oplus \quad B \quad \varnothing \quad 0.002 \quad \textcircled{S}}$	LOCATED AT TRUE POSITION WITHIN 0.002 DIA IN RELATION TO DATUM B, REGARDLESS OF FEATURE SIZE
$\boxed{\bigcirc \quad 0.010}$	CYLINDRICAL SURFACE MUST LIE BETWEEN TWO CONCENTRIC CYLINDERS, ONE OF WHICH HAS A RADIUS 0.010 INCH GREATER THAN THE OTHER	$\boxed{\perp \quad A \quad \varnothing \quad 0.010 \quad \textcircled{M} \quad 0.510 \quad \textcircled{P}}$	AXIS IS TOTALLY WITHIN A CYLINDER OF 0.010-INCH DIAMETER, PERPENDICULAR TO, AND EXTENDING 0.510-INCH ABOVE, DATUM A, MAXIMUM MATERIAL CONDITION
$\boxed{\frown \quad A \quad 0.006}$	EACH LINE ELEMENT OF THE SURFACE AT ANY CROSS SECTION MUST LIE BETWEEN TWO PROFILE BOUNDARIES 0.006 INCH APART IN RELATION TO DATUM PLANE A	$\boxed{2.000}$	EXACT DIMENSION IS 2.000
$\boxed{\triangle \quad A \quad 0.020}$	SURFACES MUST LIE WITHIN PARALLEL BOUNDARIES 0.02 INCH APART AND EQUALLY DISPOSED ABOUT TRUE PROFILE	OR 2.000 BSC	

True Position Dimensioning Symbols
Figure 601

DOOR CLEVIS FITTING ASSEMBLY – REPAIR 1-1

141T6143-6

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (40, 45, IPL Fig. 1)

- | A. Remove bushings (SOPM 20-50-03).
- | B. Install replacement bushings as specified in SOPM 20-50-03.

2. Refinish

- | A. Fitting (50B) -- Chromic acid anodize and apply BMS 10-11 Type 1 primer (F-18.13). Material: Al alloy.

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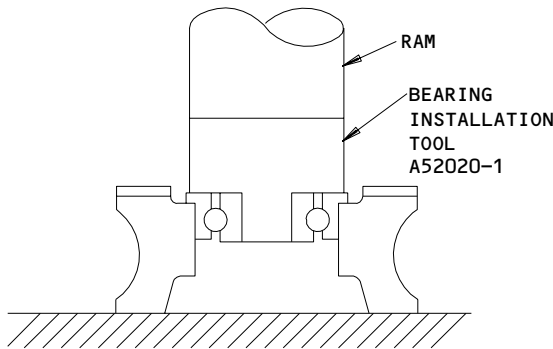
ROLLER ASSEMBLY – REPAIR 2-1

141T6175-3, -4

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

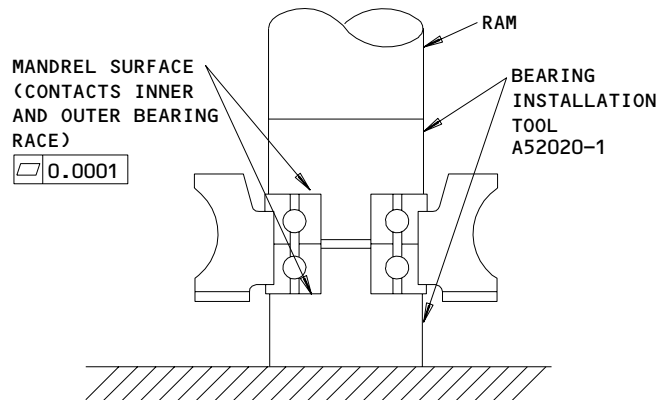
1. Bearing Replacement (180A, 280A, IPL Fig. 1)

- A. Remove bearings (SOPM 20-50-03).
- B. Install the first bearing of matched set (two bearings comprise a matched set) into roller (185B, 285B) as specified in (SOPM 20-50-03) and use wet BMS 5-95 sealant. Use special tool A52020-1. Ensure bearing flange is seated on base of rebate.
- C. Install the second bearing as specified in SOPM 20-50-03 and use wet BMS 5-95 sealant. Use special tool A52020-1. When fully seated, inner race of second bearing must bottom out on inner race of first bearing.
- D. Make sure that gap between bearing flanges and roller (185B, 285B) is filled with sealant and that excess sealant is removed from bearing faces. Make sure that no sealant enters bearings.



ENSURE THAT FLANGE IS SEATED ON
BASE OF REBATE

STEP 1



WHEN FULLY SEATED INNER RACE OF SECOND BEARING
MUST BOTTOM OUT ON INNER EDGE OF FIRST BEARING

STEP 2

Bearing Installation
Figure 601

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FITTING ASSEMBLY – REPAIR 3-1

141T6586-11, -12, -17, -18

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (655A, IPL Fig. 1)

- | A. Remove bushings (SOPM 20-50-03).
- | B. Install the replacement bushing as specified in SOPM 20-50-03.

2. Refinish

- A. Fitting (660A, 665A) -- Passivate (F-17.09). Apply Vitrolube 1220 all over, except omit lubrication from bore. Material: 15-5 PH CRES, 180-200 ksi.
- | B. Fitting (660B, 665B) – Passivate (F-17.09). Apply Vitrolube 1220 all over, except omit lubrication from bore. Material: 17-4 PH CRES, 180-200 ksi.

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BRACKET ASSEMBLY – REPAIR 4-1

141T6628-1

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (157A, IPL Fig. 1)

A. Remove bushing (SOPM 20-50-03).

B. Install the replacement bushing as specified in SOPM 20-50-03 and use wet BMS 5-95 sealant.

2. Refinish

A. Bracket (158) -- Chromic acid anodize (F-17.04). Apply BMS 10-11 Type 1 primer (F-20.02) all over, except omit primer from holes. Material: Al alloy.

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LOWER SUPPORT FITTING ASSEMBLY – REPAIR 5-1

146T6135-24, -25

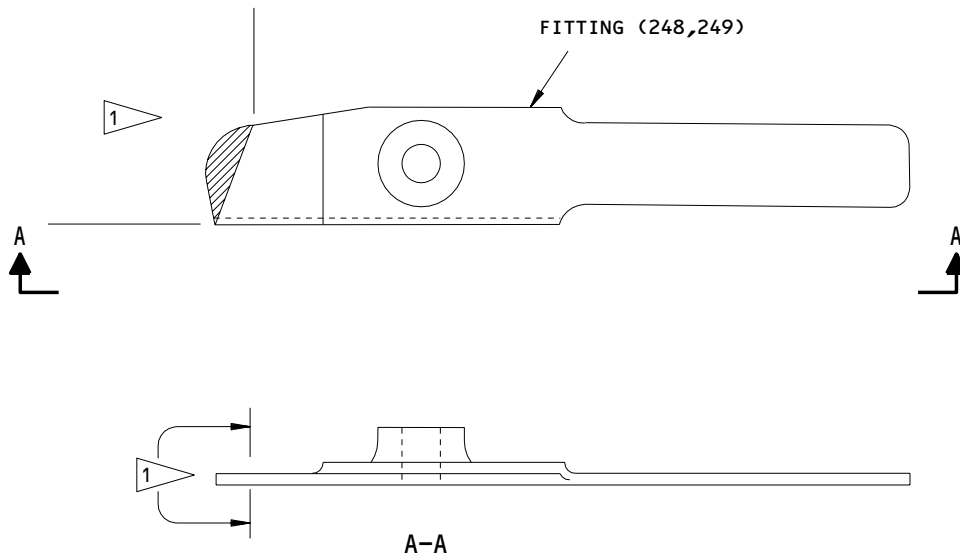
NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (246, IPL Fig. 1)

- A. Remove bushing and spacer (SOPM 20-50-03).
- B. Install the replacement bushing as specified in SOPM 20-50-03 and use wet BMS 5-95 sealant with spacer under flange.

2. Refinish

- A. Fitting (248, 249) -- Cadmium plate (SOPM 20-42-05, Type 2, Class 2). Apply BMS 10-11 Type 1 primer (F-16.01) all over, except omit plate and primer per Fig. 601. Apply dry lubricant, BMS 3-8, Type 8, per Fig. 601. Material: 15-5PH CRES, 150-170 ksi.



1 OMIT PLATE AND PRIMER, AND APPLY
BMS 3-8, TYPE 8 DRY LUBRICANT TO
CROSSHATCHED SURFACE (SOPM 20-50-08)

ITEM NUMBERS REFER TO IPL FIG. 1

146T6135-22,-23
Support Fitting Refinish
Figure 601

T22007

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SUPPORT FITTING ASSEMBLY – REPAIR 6-1

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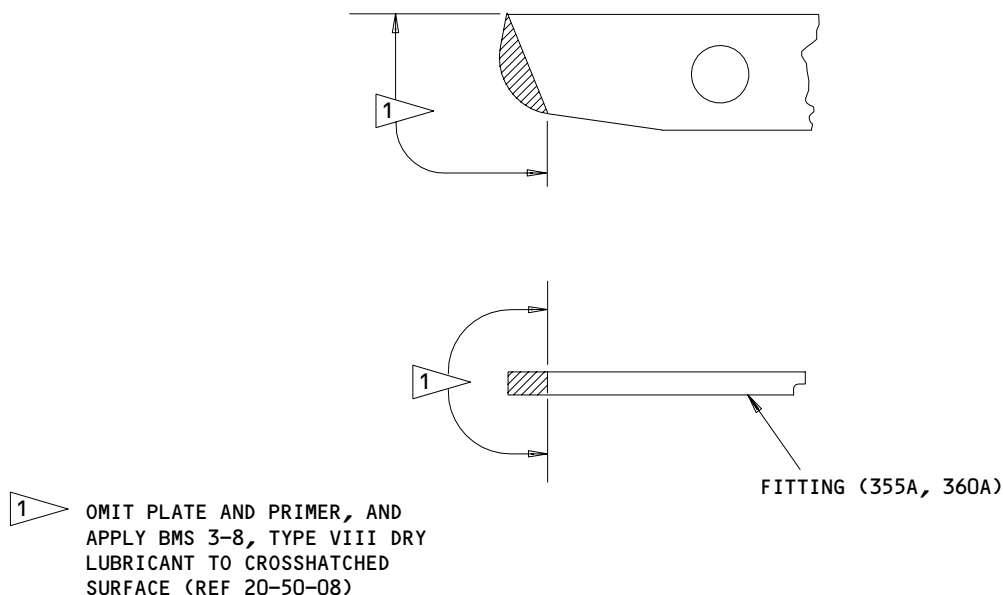
NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (350A, IPL Fig. 1)

- A. Remove fitting assembly (300B, 305B) from door edgemember.
- B. Remove bushing (SOPM 20-50-03).
- C. Install the replacment bushing as specified in SOPM 20-50-03 and use wet BMS 5-95 sealant.
- D. Install fitting assembly (300B, 305B). This is a gaged part over area shown in Flagnote 1 in Fig. 601. Location is critical for door operation.

2. Refinish

- A. Fittings (355A, 360A) -- Cadmium plate (SOPM 20-42-05, Type 2, Class 2). Apply BMS 10-11 Type 1 primer (F-16.01) all over, except omit plate and primer per Fig. 601. Apply dry lubricant, BMS 3-8, Type 8, per Fig. 601. Material: 15-5PH CRES, 150-170 ksi.



Fitting Refinish
Figure 601

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REPAIR 6-1
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01.1

GUIDE ASSEMBLY – REPAIR 7-1

141T6176-3, -4, -5

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Replacement (IPL Fig. 1)

A. If any components require replacement, replace component and assemble guide assembly (250B) using standard industry practices and the additional following steps.

B. Install bolt (267) with BMS 3-24 grease.

NOTE: Bolt must run down without binding.

C. Tighten bolt (267) to 25-35 pound-inches.

D. Install rivet (266A) and shave so that manufactured and driven head are flush within +0.000/-0.010 inch after shaving.

2. Refinish

A. Bolt (267) -- Passivate (F-17.09). Material: 15-5 PH CRES, 180-200 ksi.

B. Sliding pin (290A) -- Passivate (F-17.09). Chrome plate (F-15.03) 0.001-0.0005 inch thick per Fig. 601. Grind to dimensions shown. Material: 15-5PH CRES, 180-200 ksi.

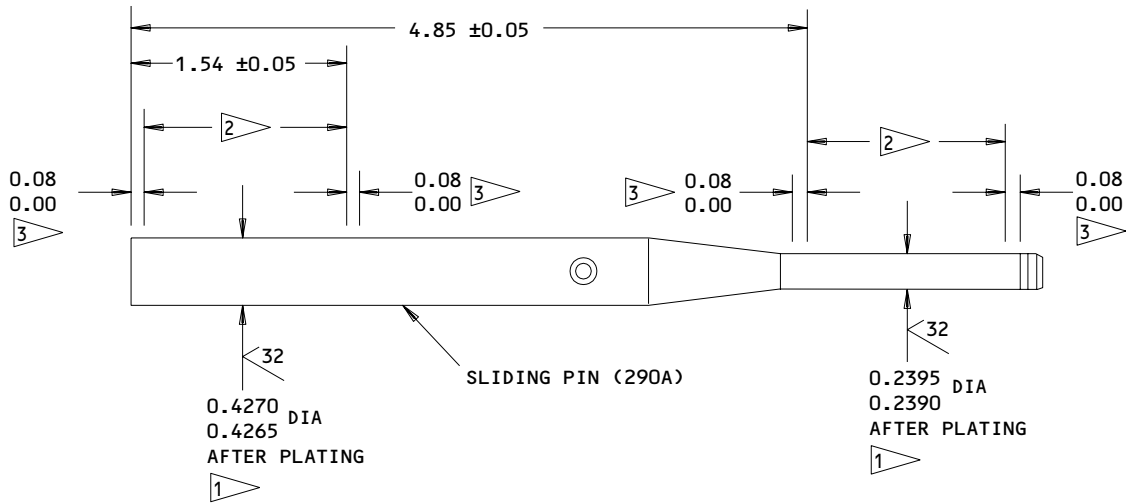
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REPAIR 7-1

01.1

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- 1 CHROME PLATE TO BE 0.002 INCH MINIMUM SINGLE THICKNESS AFTER GRINDING
- 2 CHROME PLATE THIS AREA
- 3 CHROME PLATE RUNOUT

ALL DIMENSIONS ARE IN INCHES

Pin Refinish
 Figure 601

24572

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AFT ENTRY AND SERVICE DOOR ASSEMBLY – REPAIR 8-1

146T6121-1, -3, -5, -7, -69, -70, -77 thru -86, -95 thru -98,
-107 thru -110, -115 thru -118
411T3017-9, -10

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (365C, IPL Fig. 1)

- A. Remove the bushing (SOPM 20-50-03).
- B. Install the replacement bushing as specified in SOPM 20-50-03 and use wet BMS 5-95 sealant.
- C. Fillet seal around flange of bushing with BMS 5-95 sealant.

2. Bearing Replacement (85A, 90A)

- A. Remove the bearings.
- B. Install the replacement bearings as specified in SOPM 20-50-03 and use wet BMS 5-95 sealant.

3. Refinish

- A. For door assembly (1, 5; 146T6121-1, -3, -5, -7, -69, -70, -77 thru -86, 411T3017-9, -10) -- Clean and apply Alodine 1200 to any bared aluminum surfaces. Touch-up damaged paint with BMS 10-11, Type 1 yellow primer (F-21.12). Apply BMS 10-11, Type 2 enamel, BAC702 white gloss (Coating to be 0.0005-0.0010 inch thick on surfaces covered by normal spray techniques) (F-21.15).

NOTE: Apply enamel only to areas previously painted white. All other areas are not to be painted and must be protected from enamel.

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REPAIR 8-1

01.1

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- B. For door assembly (1, 5; 146T6121-95 thru -98, -107 thru -110, -115 thru -118) -- Clean and apply chemical conversion coating to any bared aluminum surfaces. Touch-up damaged paint with BMS 10-11, Type 1 yellow primer (F-21.121). Apply BMS 10-11, Type 2 enamel, BAC702 white gloss (Coating to be 0.0005-0.0010 inch thick on surfaces covered by normal spray techniques) (F-21.15).

NOTE: Apply enamel only to areas previously painted white. All other areas are not to be painted and must be protected from enamel.

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REPAIR 8-1

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MISCELLANEOUS PARTS - REPAIR 9-1

1. Repair of parts listed in Fig. 601 consists of restoration of the original finish.

IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 1</u>		
Fittings (95,100,750A,753,755A,760A,762,765A,767), Plate (55), Spacer (91,92A), Filler (480,875,880)	Al alloy	Chromic acid anodize and apply BMS 10-11, Type 1 primer (F-18.13) all over.
Links (195A,295A)	15-5PH or 17-7PH CRES, 150-170 ksi	Apply dry lubricant, MIL-L-8937, Type VI, Class 1, per 20-50-08, all over.
Bolt (210)	15-5PH CRES 180-200 ksi	Cadmium plate (SOPM 20-42-05), Type 2, Class 1, and apply BMS 10-11, Type 1 primer (F-16.01) all over, except conical surface of head. Apply BMS 3-8, Type VIII dry lubricant to conical surface.
Washer (620A)	15-5PH CRES 150-180 ksi	Passivate (F-17.09).
Bolt (630A)	A286 CRES	Passivate (F-17.09).

Refinish Details
Figure 601 (Sheet 1)

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REPAIR 9-1

01.1

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IPL FIG. & ITEM	MATERIAL	FINISH
Shims (425,427), Ring (510A)	Al alloy	Chemical treat and apply one coat BMS 10-11 type 1 primer (F-18.06) all over.
Cover (440A)	Al alloy	Apply Alodine 1000, Class B, Method 1 (F-14.05) all over. Chromic acid anodize and apply one coat BMS 10-11 type 1 primer (F-18.13) and BMS 10-60, BAC707 gray gloss enamel (SRF 14.9813) per Fig. 602.
Pin (460)		Apply dry lubricant, MIL-L-8937, type VI, class 1 all over.
Pan (485A)	Al alloy	Chromic acid anodize and apply one coat BMS 10-11 type 1 primer (F-18.13) and one coat BMS 10-11 type 2 enamel, BAC702 white (F-21.03) all over.
Pan (485A)	17-7PH CRES 180-200 ksi	Cadmium plate per 20-42-05, type 2, class 2, and apply one coat BMS 10-11 type 1 primer (F-16.01) and one coat BMS 10-11 type 2 enamel, BAC702 white gloss (F-21.03) all over.
Hinges (475,477)		Apply one coat BMS 10-11 type 1 primer (F-20.02) all over, except omit from spring enclosure surfaces. Manually apply colored chemical coating (F-17.10) to spring enclosure surfaces.
Fitting assy (710A, 710B,715A,715B)	15-5PH CRES 180-200 ksi	Passivate (F-17.09). Apply Vitrolube 1220 to exterior surfaces.
Fitting assy (710C, 715C)	15-5PH CRES 180-200 ksi	Apply BMS 3-8, solid film lubricant, type 8 (F-19.10) on exterior surfaces.

Refinish Details
Figure 601 (Sheet 2)

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REPAIR 9-1

01.1

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IPL FIG. & ITEM	MATERIAL	FINISH
Fitting (685B,690B)	Al alloy	Chromic acid anodize. Apply BMS 10-11, Type 1 primer (F-18.13) and BMS 10-11, Type 2 enamel BAC702 white gloss (F-21.03) all over, except omit primer and enamel from holes and threads.
Pin (670B)	15-5PH CRES 180-200 ksi	Passivate (F-17.09). Apply dry film lubricant, MIL-L-8937, per 20-50-08, Type 6, Class 1, to exterior surfaces
Pin (80,82)	15-5PH CRES 180 ksi min	Cadmium plate (SOPM 20-42-05), Type 2, Class 2, all over, inside holes optional. Dimensions shown (Fig. 603) apply after plating.
<u>Fig. 2</u>		
Guide Track (30)	Al alloy	Chromic acid anodize and apply BMS 10-11, Type 1, primer (F-18.13) all over.
Bushing (35)	15-5PH CRES 150-170 ksi	Cadmium plate (SOPM 20-42-05), Type 2, Class 2, and apply BMS 10-11, Type 1 primer (F-16.01) all over.
Body (75)	Al alloy	Chromic or sulfuric acid anodize (F-17.05). Apply BMS 10-11, Type 1 primer (F-20.02) all over, except omit primer from bores and inner surface or latch area.

Refinish Details
Figure 601 (Sheet 3)

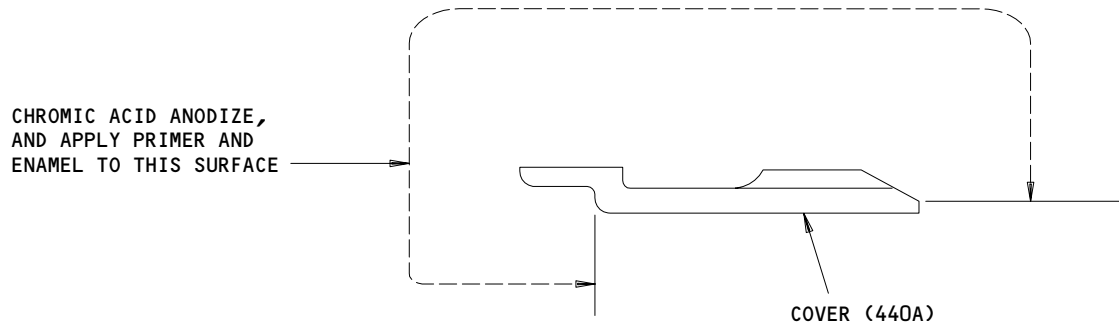
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REPAIR 9-1

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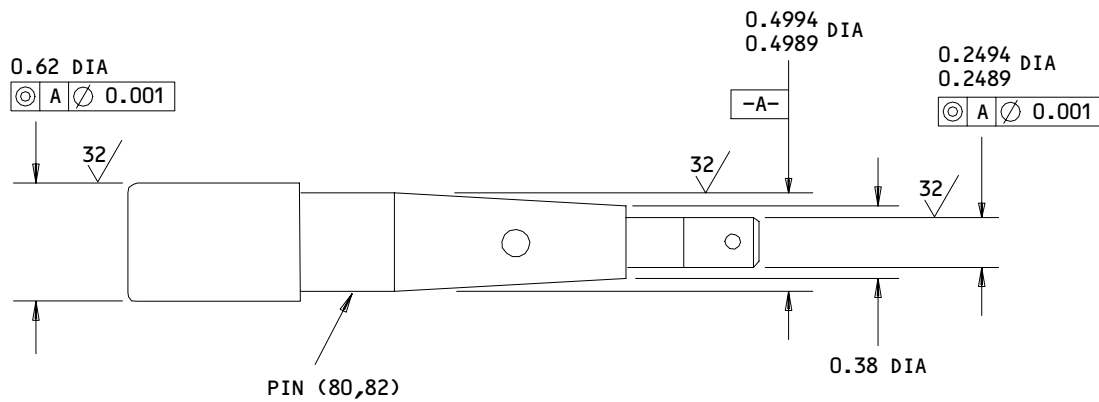
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Cover Refinish
 Figure 602

12852



ALL DIMENSIONS ARE IN INCHES

Pin Refinish
 Figure 603

12855

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REPAIR 9-1

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ROLLER ASSEMBLY - REPAIR 10-1

141T6334-1

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bearing Replacement (180B, 280B, IPL Fig. 1)
 - A. Remove retainer ring (183, 283).
 - B. Install the replacement bearing into roller (185C, 285C) as specified in SOPM 20-50-03.
 - C. Install retainer ring (183, 283).

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REPAIR 10-1

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ASSEMBLY

1. Materials

NOTE: Equivalent substitutes may be used.

- | A. Adhesive -- Type 54 (SOPM 20-50-12)
- | B. Adhesive -- Type 93 (SOPM 20-50-12)
- | C. Compound, leveling -- BMS 5-125, Type 1 (SOPM 20-60-04)
- | D. Primer -- BMS 10-11, Type 1 (SOPM 20-60-02)
- | E. Sealant -- BMS 5-32, Class B (SOPM 20-60-04)
- | F. Sealant -- BMS 5-79, Class B (SOPM 20-60-04)
- | G. Sealant -- BMS 5-95 (SOPM 20-60-04)
- | H. Grease -- BMS 3-24 (SOPM 20-60-03)

2. Equipment

NOTE: Equivalent substitutes may be used.

- A. B52004-1 -- Door Seal Installation Tool

3. Assembly (IPL Fig. 1)

- A. Use standard industry practices for assembly of this component, and additional procedures in following steps.
- B. Handhold Assembly (430B)
 - | (1) Install the hinge pin as specified in SOPM 20-50-02.
 - | (2) Secure cover (440A) in position so that it covers well of pan (485A) until final assembly.
- C. Carrier Support Assembly (585C, 590C)
 - | (1) Check for minimum dimension of 0.064 inch between fitting (685B, 690B) and fitting assembly (645A).

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- (2) Verify that fitting assembly (645A, 650A) rotates freely after installation.
- (3) Tighten bolt (683) to 12-15 pound-inches.
- (4) Adjust spring plunger (610B) so that plunger just contacts fitting assembly (645A, 650A), then turn plunger down 1/2 turn more.

D. Aft Entry and Service Door Assembly (1, 5)

NOTE: On left-hand door assembly (1), support assemblies (585C, 590C) and fitting assemblies (710A, 715A) are located as shown in IPL Fig. 1. On right-hand door assembly (5), support assembly (585C) is located on forward edge of door; support assembly (590C) is located on aft edge; fitting assembly (710A) is located on forward edge; fitting assembly (715A) is located on aft edge.

- (1) Install all non-aluminum fasteners on outside surface of door using wet BMS 5-95 sealant.
- (2) Delaminate shim (93) as necessary per Fig. 701 in order to provide 0.007-0.013 inch axial play to centering pin (80, 82) to avoid pre-load in bearings (85A, 90).
- (3) After delamination of shim (93) and before assembly, bond shim (93) to spacers (91, 92A) per 20-50-12, type 93.
- (4) Install bolts (25), washers (30A), and nuts (35). To facilitate installation on airplane, do not tighten nuts (35). Attach tag stating "Nuts (NAS1804-4) not tightened."

NOTE: Position of clevis fitting assembly (20B) will be adjusted when door is installed in airplane.

- (5) Install bolt (160A) using BMS 3-24 grease. Fill cavity under washer (165B) using BMS 3-24 grease.
- (6) Tighten nut (170A) within torque range of 25-30 pound-inches.
- (7) Prepack cavity between doorframe structure and lower support fitting assembly (300B, 305B) using BMS 3-24 grease.
- (8) Install guide assembly (250B) using BMS 3-24 grease over full length of sliding surfaces.

NOTE: Guide assembly must slide freely 0.80 inch fore and aft.

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- (9) Apply BMS 5-95 sealant to rivets (495) and corresponding holes in ring assembly (490A) and door structure; install ring assembly using faying surface seal of BMS 5-95 sealant. Install rivets (495) so that inboard side of rivet is flush with surface (+0.005 inch, -0.000 inch).
- (10) Apply BMS 5-95 sealant to rivets (435) and corresponding holes in handhold assembly (430B) and door structure; install handhold assembly using faying surface seal of BMS 5-95 sealant.
- (11) Delaminate shims (705, 795), if necessary, to exact dimensions found per Disassembly. Finish delaminated shims by applying one coat BMS 10-11 type 1 primer.

NOTE: Carrier support assemblies (585C, 590C) and fittings (750A, 760A) must be relocated to door exactly as before.

- (12) Bond shim (705) to fitting (750A, 760A) per 20-50-12, type 54.
- (13) Install door stops (370, 375).
 - (a) Temporarily assemble stops with shims (425 or 427). (See Assembly, Par. 2.E.(10)(c).)
 - (b) Measure perpendicular dimension from external skin contour to working face of stops at 5-inch intervals from top to bottom of door. If dimension at any point is less than 0.781 inch, increase thickness of shim (425 or 427); if dimension at any point is greater than 0.819 inch, remove 0.003-inch laminations from full length of shim (425 or 427) to bring dimension within 0.781-0.819 inch throughout doorstop length.

NOTE: Shim must be of uniform thickness throughout length. Partial removal of lamination (step effect) is not permitted.
 - (c) If shim (427) is used, butt splice of two shims is to be located at approximate center of door. Center splice between fastener location ± 0.10 inch. Only 0.001 inch mismatch is allowed between two shims after delamination. Trim ends of shims (427) flush, and touch up ends using chemical coating, followed by one coat BMS 10-11 type 1 primer.
 - (d) Apply faying surface seal between shim and stop and between shim and door structure. Use sealant, BMS 5-95, and install fasteners (380 through 420) using wet sealant.

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(14) Install seal (10B or 15B).

- (a) Position seal around complete door periphery with lip of seal facing outboard and approximately equal stretch along entire length of seal. Align corresponding alignment marks on seal and retainers to match within 0.50 inch, four places. Install using B52004-1 Door Seal Installation Tool.

CAUTION: USE EXTREME CARE WHEN INSTALLING THE SEAL INTO THE RETAINER TO PREVENT DAMAGE TO THE SEAL.

DO NOT TAP SEAL INTO RETAINER. TAPPING MAY DEFORM SEAL RETAINER LIPS.

- (b) Starting at upper corner of door, align location mark on seal with corresponding mark on seal retainer and press seal under lips of seal retainer for approximately 4 inches of seal length. Use nonmetallic chisel-shaped tool to facilitate insertion of seal (Fig. 702).
- (c) Repeat step (b) at opposite upper corner, keeping location mark on seal aligned with corresponding mark on seal retainer within 0.50 inch.
- (d) Press seal into retainer across top of door.
- (e) Press seal into retainers at two lower corners, again keeping location marks aligned within 0.50 inch.
- (f) Press seal into retainer across bottom of door, then along sides, being careful to avoid wrinkles in seal.

NOTE: Wrinkles in seal will prevent door from sealing properly in airplane, resulting in reduction in effectiveness of cabin pressurization system and annoying sound from escaping air.

(15) Application of sealant.

- (a) Fill periphery of exterior gap around window flush per 20-50-11 using aerosmoother BMS 5-79, class B.
- (b) Apply weather fillet seal BMS 5-79, class B, completely around seal retainers, per Fig. 703.

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- (c) Apply pressure fillet seal BMS 5-32, class B, completely around seal retainers, per Fig. 703.
- (d) Application of leveling compound (Fig. 703).

CAUTION: ALL SEALANT IN AREA TO BE COVERED MUST BE TACK-FREE BEFORE APPLYING LEVELING COMPOUND.

- 1) Clean area thoroughly.

CAUTION: DOOR ASSEMBLY MUST BE PLACED EITHER IN UPRIGHT POSITION (BEAMS HORIZONTAL) OR TILTED SLIGHTLY FORWARD BEFORE POURING COMPOUND.

- 2) Pour leveling compound BMS 5-125 type 1 into lowest pocket formed by structure in location indicated (Fig. 703).

- (16) Locate ID plate (825) on bottom edge of door, approximately centered (IPL Fig. 1.)

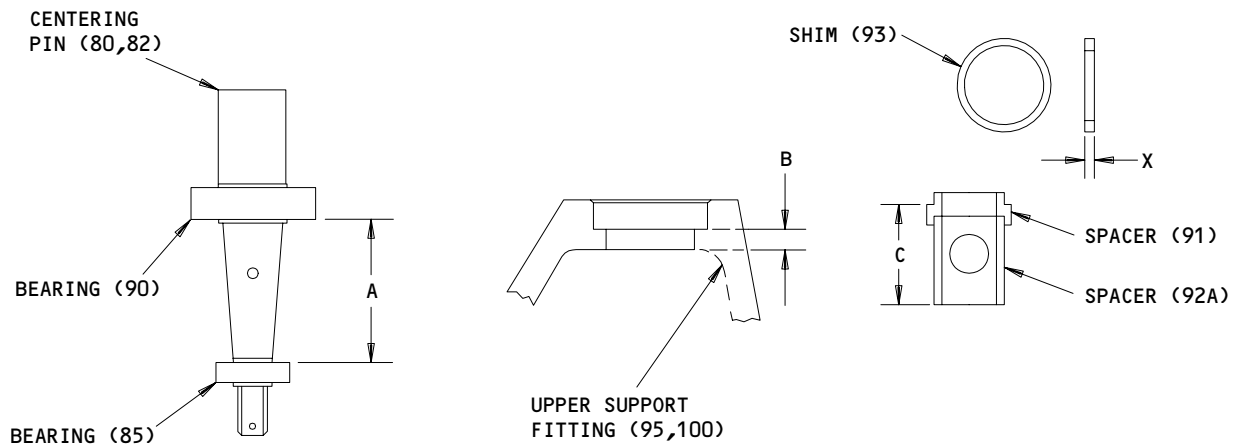
4. Storage

- A. Prepare and store component in accordance with standard industry practices, and additional procedure in following step.
- B. Secure link (195A, 295A) for shipping to prevent damage.

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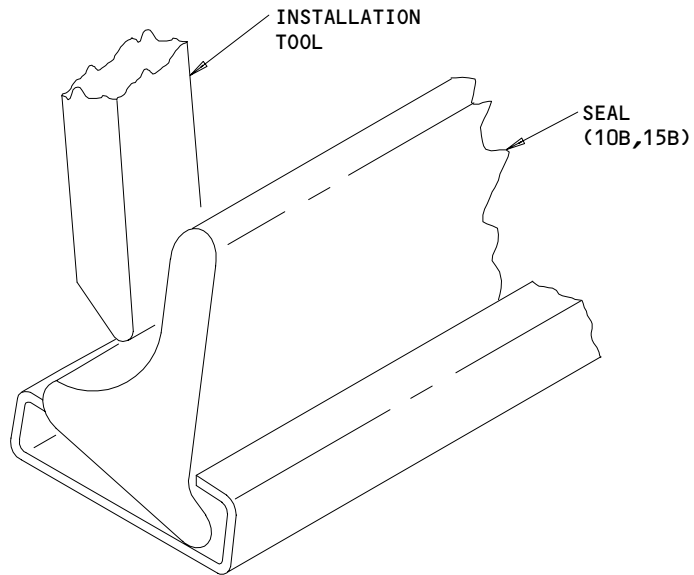
ASSEMBLY
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SHIM (93) THICKNESS (DIM X) = A - B - C - 0.010 INCH

Determination of Shim Thickness
 Figure 701



Seal Installation Procedure
 Figure 702

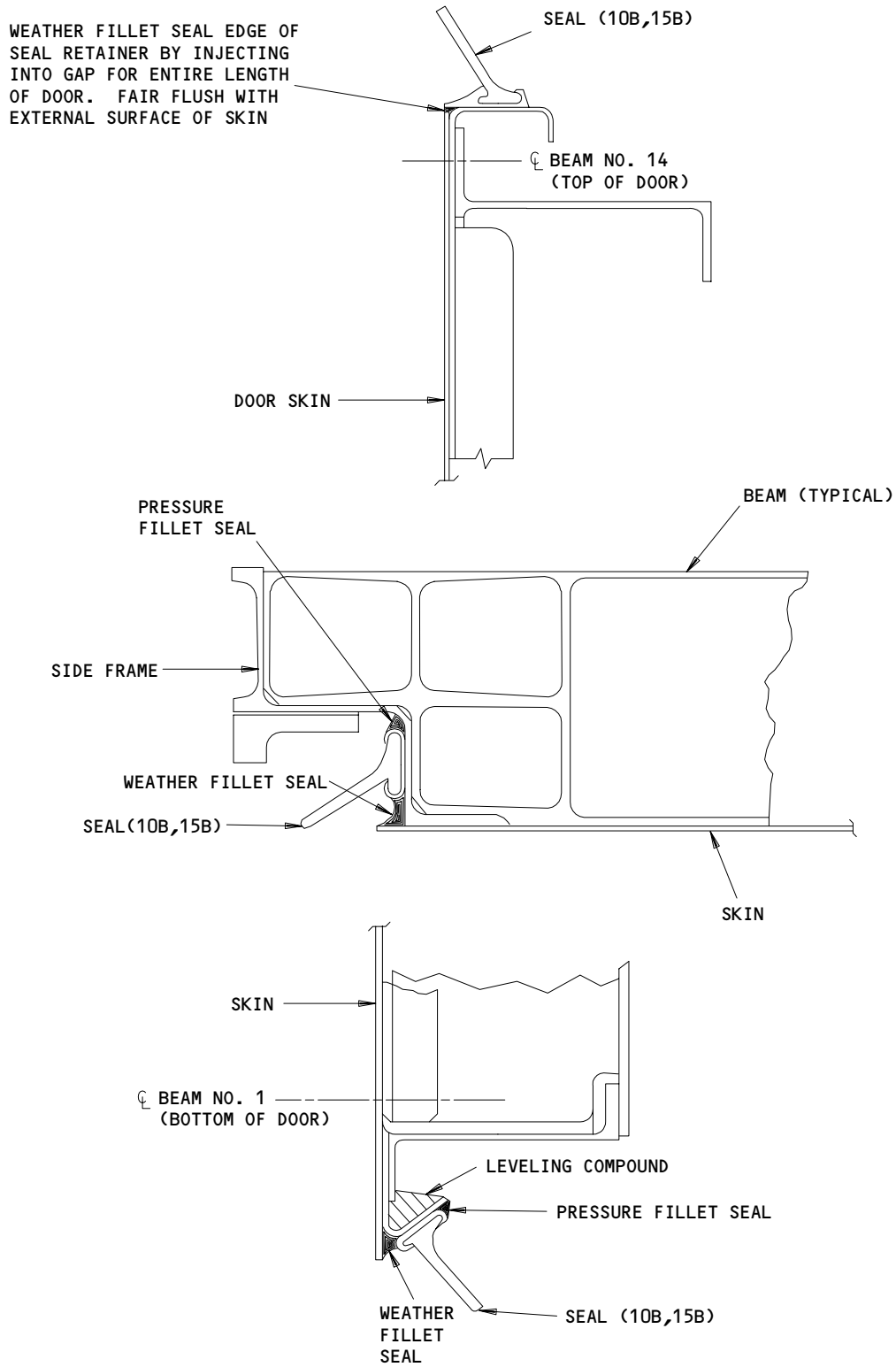
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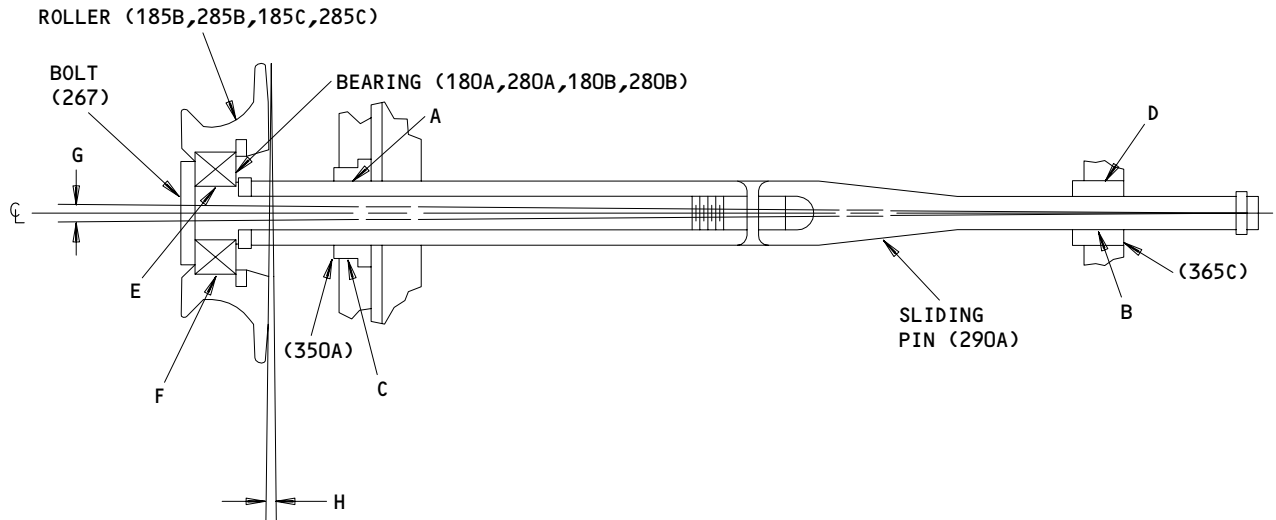
Sealant Application
Figure 703

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ASSEMBLY
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FITS AND CLEARANCES

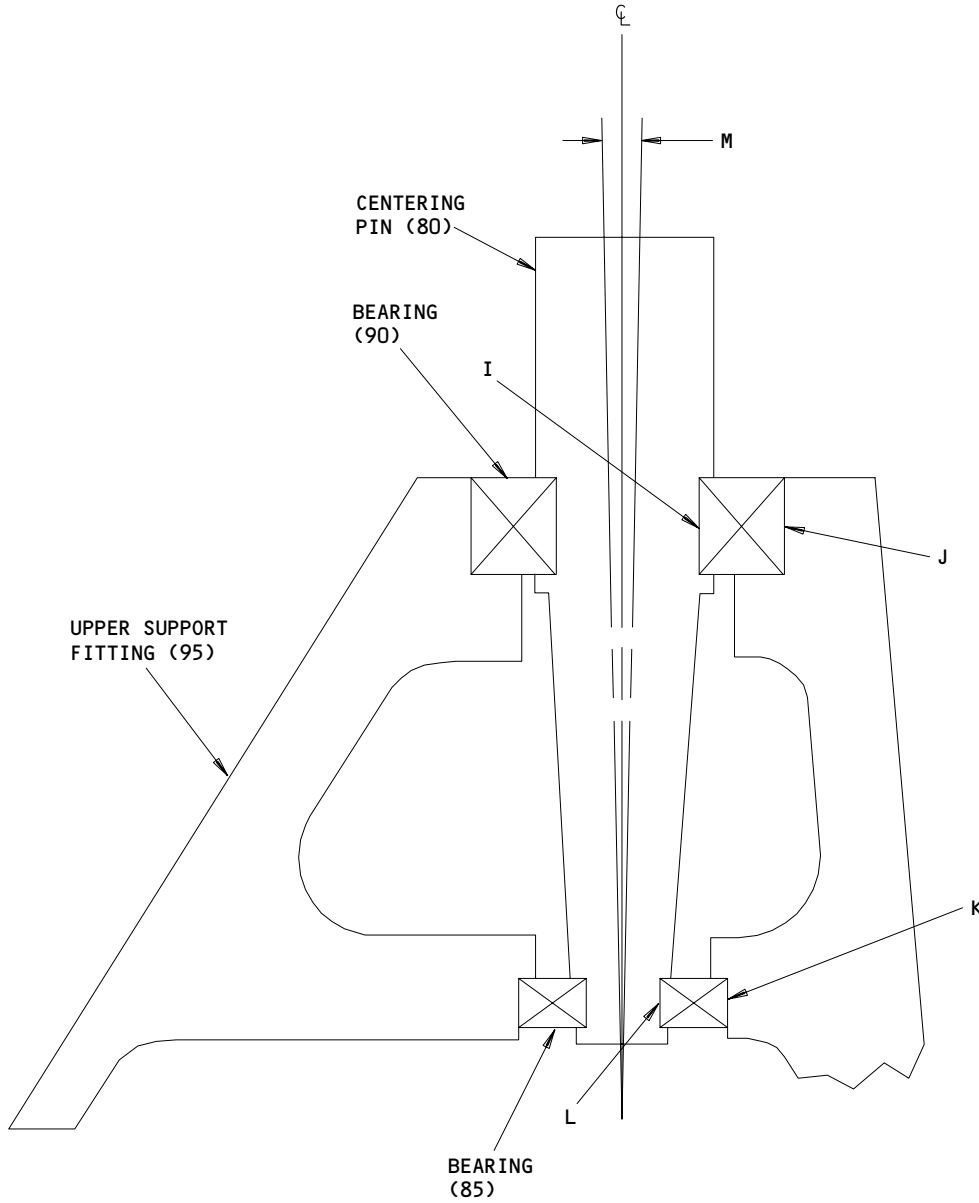


Fits and Clearances
Figure 801 (Sheet 1)

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FITS AND CLEARANCES
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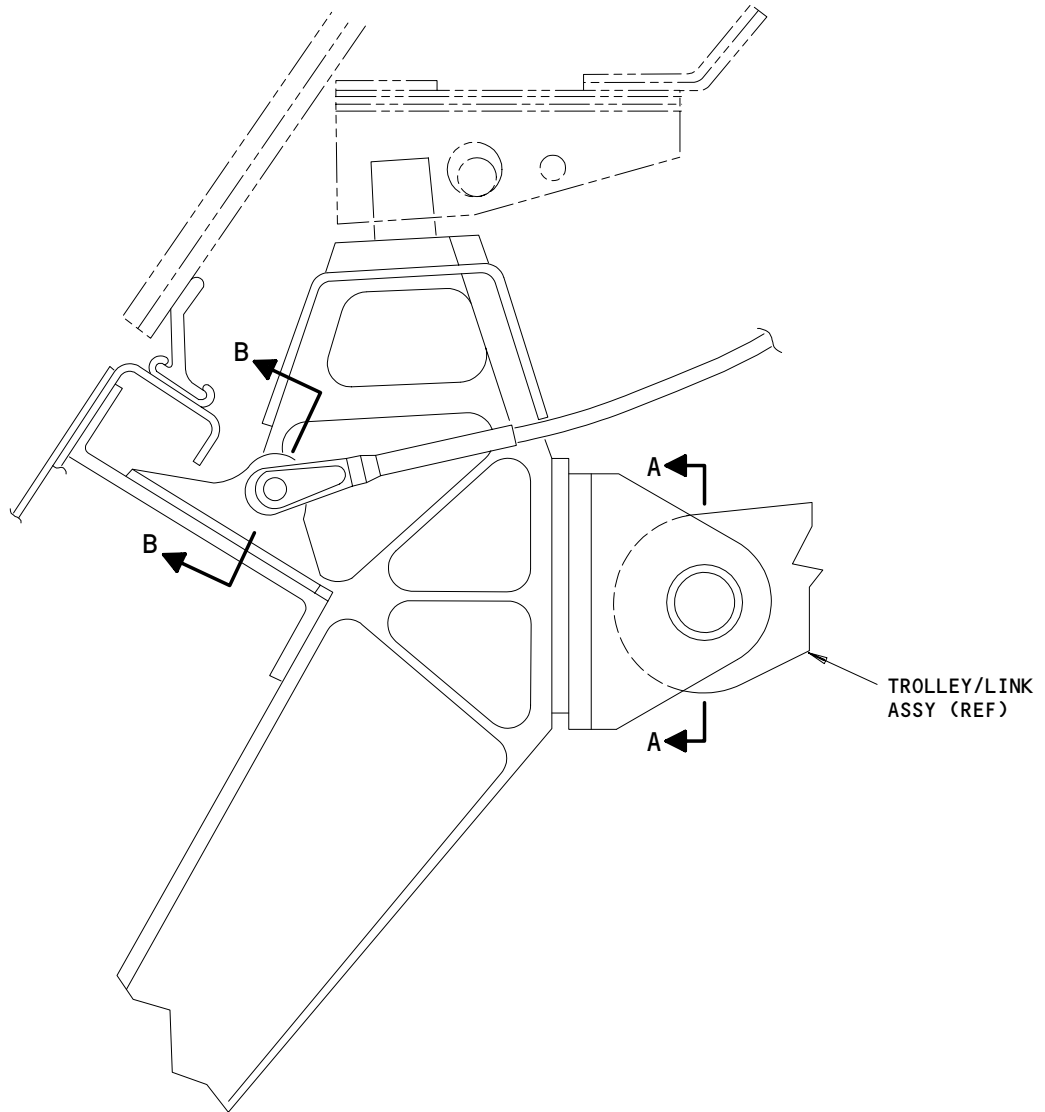
FITS AND CLEARANCES



Fits and Clearances
Figure 801 (Sheet 2)

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BOEING
COMPONENT
MAINTENANCE MANUAL
FITS AND CLEARANCES

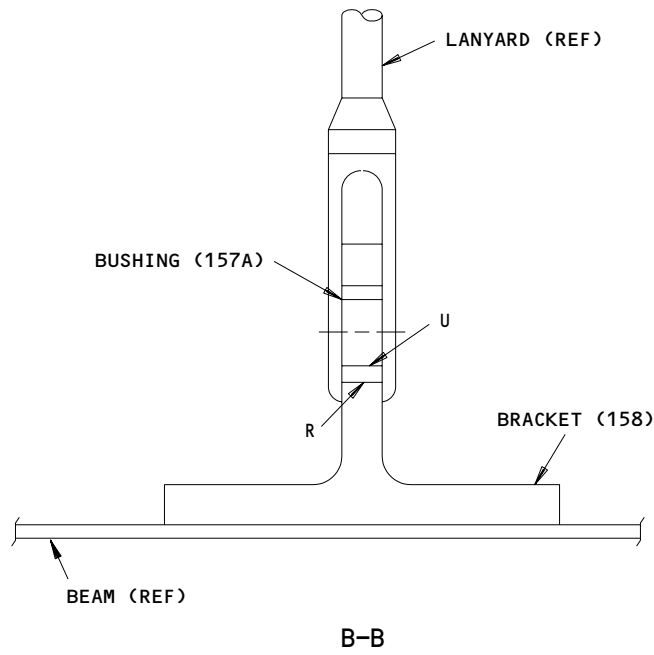
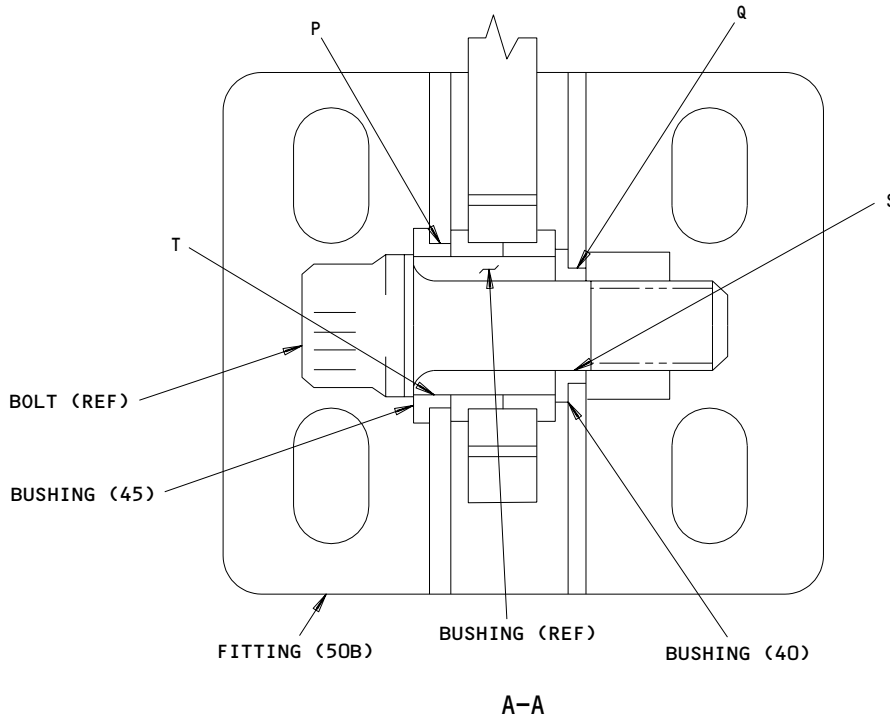


Fits and Clearances
Figure 801 (Sheet 3)

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FITS AND CLEARANCES
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FITS AND CLEARANCES

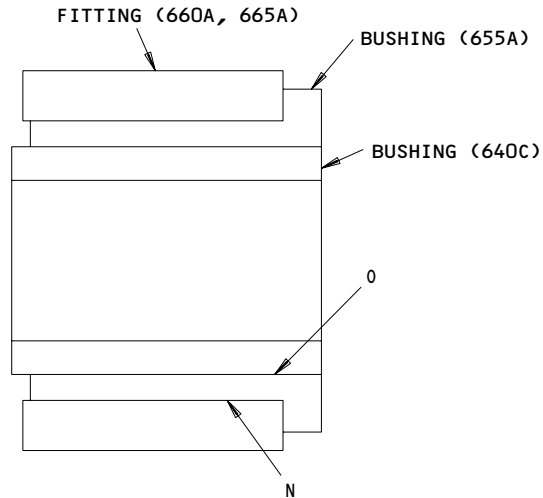


Fits and Clearances
 Figure 801 (Sheet 4)

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


FITS AND CLEARANCES



Fits and Clearances
Figure 801 (Sheet 5)

681179

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Ref Letter Fig.801	Mating Item No. IPL Fig.1	Design Dimensions				Service Wear Limits		
		Dimensions		Assembly Clearance 		Dimensions		Maximum Clearance
		Min	Max	Min	Max	Min	Max	
A	ID 350A	0.4375	0.4390	0.0105	0.0125	0.4125	0.4520	0.0250
	OD 290A	0.4265	0.4270					
B	ID 365C	0.2500	0.2515	0.0105	0.0125	0.2400	0.2495	0.0100
	OD 290A	0.2390	0.2395					
C	ID 335A	0.5625	0.5631	-0.0013	0.000	0.0000	0.0000	0.0000
	OD 350A	0.5631	0.5638					
D	ID -1,-5	0.3750	0.3756	-0.0011	0.0000	0.0000	0.0000	0.0000
	OD 365C	0.3756	0.3761					
E	ID 180A, 280A	0.2497	0.2500	0.0000	0.0008	0.2481	0.2513	0.0016
	OD 267	0.2492	0.2497					
E	ID 180B, 280B	0.2495	0.2500	-0.0002	+0.0008	0.2479	0.2513	0.0016
	OD 267	0.2492	0.2497					
F	ID 185B, 285B	0.6239	0.6243	-0.0011	-0.0003	0.0000	0.0000	0.0000
	OD 180A, 280A	0.6246	0.6250					
F	ID 180B, 280B	0.7488	0.7493	-0.0012	-0.0002	0.0000	0.0000	0.0000
	OD 185C, 285C	0.7495	0.7500					
G	250B							
H	270B							

 NEGATIVE VALUES DENOTE INTERFERENCE FIT




ALL DIMENSIONS ARE IN INCHES

 Fits and Clearances
 Figure 801 (Sheet 6)

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 FITS AND CLEARANCES
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BOEING
COMPONENT
MAINTENANCE MANUAL

Ref Letter Fig.801	Mating Item No. IPL Fig.1	Design Dimensions				Service Wear Limits		
		Dimensions		Assembly Clearance 		Dimensions		Maximum Clearance
		Min	Max	Min	Max	Min	Max	
I	ID 90	0.4995	0.5000	0.0001	0.0011	0.4973	0.5016	0.0022
	OD 80	0.4989	0.4994					
J	ID 95	1.1238	1.1243	-0.0012	-0.0002	0.0000	0.0000	0.0000
	OD 90	1.1245	1.1250					
K	ID 95	0.7489	0.7494	-0.0011	-0.0001	0.0000	0.0000	0.0000
	OD 85	0.7495	0.7500					
L	ID 85	0.2495	0.2500	0.0001	0.0011	0.2473	0.2516	0.0022
	OD 80	0.2489	0.2494					
M	80							
N	ID 660A, 665A	0.5625	0.5631	-0.0017	-0.0005	0.0000	0.0000	0.0000
	OD 655A	0.5636	0.5642					
O	ID 655A	0.4380	0.4390	0.0010	0.0025	0.4330	0.4420	0.0050
	OD 640C	0.4365	0.4370					
P	ID 50B	0.5625	0.5631	-0.0013	-0.0000	0.0000	0.0000	0.0000
	OD 45	0.5631	0.5638					
Q	ID 50B	0.4373	0.4379	-0.0007	-0.0002	0.0000	0.0000	0.0000
	OD 40	0.4381	0.4386					
R	ID 158	0.3750	0.3756	-0.0011	0.0000	0.0000	0.0000	0.0000
	OD 157A	0.3756	0.3761					
S	ID 40	0.3125	0.3140	0.0005	0.0025	0.3075	0.3170	0.0050
	OD 	0.3115	0.3120					



 NEGATIVE VALUES DENOTE INTERFERENCE FIT







ALL DIMENSIONS ARE IN INCHES

Fits and Clearances
Figure 801 (Sheet 7)

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FITS AND CLEARANCES
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Ref Letter Fig.801	Mating Item No. IPL Fig.1	Design Dimensions				Service Wear Limits		
		Dimensions		Assembly Clearance		Dimensions		Maximum Clearance
		Min	Max	Min	Max	Min	Max	
T	ID 45	0.4375	0.4390	0.0005	0.0025	0.4325	0.4420	0.0050
	OD 	0.4365	0.4370					
U	ID 157A	0.2500	0.2515	0.0020	0.0055	0.2390	0.2590	0.0110
	OD 	0.2460	0.2480					

-  0.030 MAX FREEPLAY ON SHAFT
-  2° MAX FREEPLAY ON ROLLER
-  0.020 MAX FREEPLAY ON PIN
-  BOLT, BACB30LE5U21, USED ON INSTALLATION
-  BUSHING, BACB28AK05-040, USED ON INSTALLATION
-  PIN, MS20392-2C15, USED ON INSTALLATION

ALL DIMENSIONS ARE IN INCHES

Fits and Clearances
Figure 801 (Sheet 8)

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FOR TORQUE VALUES OF STANDARD FASTENERS, REFER TO 20-50-01			
ITEM NO. FIG. 1	NAME	TORQUE	
		POUND-INCHES	POUND-FEET
170A	NUT	25-30 *[1]	
267	BOLT	25-35	
683	BOLT	12-15	
*[1] Tighten nut 25-30 lb-in over nut run-on torque.			

Torque Table
Figure 802

SPECIAL TOOLS, FIXTURES AND EQUIPMENT

NOTE: Equivalent substitutes may be used.

1. Assembly tool -- B52004-1: Door Seal Installation Tool.
2. Installation tool -- A52020-1: Mandrel-Bearing Installation (2 required).

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SPECIAL TOOLS

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ILLUSTRATED PARTS LIST

1. This section lists and illustrates replaceable or repairable component parts. The Illustrated Parts Catalog contains a complete explanation of the Boeing part numbering system.

2. Indentures show parts relationships as follows:

Assembly

Detail Parts for Assembly

Subassembly

Attaching Parts for Subassembly

Detail Parts for Subassembly

Detail Installation Parts (Included only if installation parts may be returned to shop as part of assembly)

3. One use code letter (A, B, C, etc.) is assigned in the EFF CODE column for each variation of top assembly. All listed parts are used on all top assemblies except when limitations are shown by use code letter opposite individual part entries.

4. Letter suffixes (alpha-variants) are added to item numbers for optional parts, Service Bulletin modification parts, configuration differences (except left- and right-hand parts), product improvement parts, and parts added between two sequential item numbers. The alpha-variant is not shown on illustrations when appearance and location of all variants of the part is the same.

5. Service Bulletin modifications are shown by the notations PRE SB XXXX and POST SB XXXX.

A. When a new top assembly part number is assigned by Service Bulletin, the notations appear at the top assembly level only. The configuration differences at detail part level are then shown by use code letter.

B. When the top assembly part number is not changed by the Service Bulletin, the notations appear at the detail part level.

6. Parts Interchangeability

Optional
(OPT)

The parts are optional to and interchangeable with other parts having the same item number.

Supersedes, Superseded By
(SUPSDS, SUPSD BY)

The part supersedes and is not interchangeable with the original part.

Replaces, Replaced By
(REPLS, REPLD BY)

The part replaces and is interchangeable with, or is an alternate to, the original part.

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VENDORS

OPTK6 SPS TECHNOLOGIES INC AEROSPACE PRODUCTS DIV
5195 W 4700 SPO BOX 18459
KEARNS, UTAH 84118

01226 BARRY WRIGHT CORP VLIER ENG DIV
2333 VALLEY STREET
BURBANK, CALIFORNIA 91505-1336
FORMERLY IN LOS ANGELES, CALIFORNIA
FORMERLY VLIER ENG DIV OF BARRY WRIGHT CORP

06144 INDUSTRIAL TECTONICS BEARING CORP
18301 SOUTH SANTA FE AVENUE
RANCHO DOMINGUEZ, CALIFORNIA 90221
FORMERLY IN COMPTON, CALIFORNIA

06725 AIR INDUSTRIES CORPORATION
12570 KNOTT STREET
GARDEN GROVE, CALIFORNIA 92641-3932
FORMERLY AIR INDUSTRIES OF CALIF IN GARDENA, CALIF.

06950 SCREWCORP VSI AEROSPACE PRODUCTS DIV FAIRCHILD IND DIV
13001 EAST TEMPLE AVENUE PO BOX 730
CITY OF INDUSTRY, CALIFORNIA 91746-1417
FORMERLY VB0096 AND VSI CORP SCREWCORP DIV
FORMERLY IN CULVER CITY, CALIFORNIA

08524 DEUTSCH FASTENER CORP SEE CODE V97928

10630 ANILLO INDUSTRIES, INCORPORATED
2090 NORTH GLASSELL
ORANGE, CALIFORNIA 92667
FORMERLY WESTERN WASHER DIV OF SENG CO V87487

11815 CHERRY AEROSPACE FASTENERS DIV OF TEXTRON
1224 EAST WARNER AVENUE PO BOX 2157
SANTA ANA, CALIFORNIA 92707-0157
FORMERLY IN LOS ANGELES, CALIF , FORMERLY CHERRY FASTENERS
TOWNSEND DIV OF TEXTRON INC V71087

15653 FAIRCHILD FASTENERS KAYNAR PRODUCTS DIV
800 S STATE COLLEGE BLVD
FULLERTON, CALIFORNIA 92831-3001
FORMERLY VK6405 MICRODOT AEROSP LTD; FORMERLY KAYNAR TECH
KAYNAR DIV

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VENDORS

- 17446 HUCK INTL INC AEROSPACE FASTENER DIV
900 WATSON CENTER ROAD
CARSON, CALIFORNIA 90745-4201
FORMERLY V32134 REXNORD INC; FORMERLY V97928 HUCK INTL
- 21335 TORRINGTON CO FAFNIR BEARING DIV
59 FIELD STREET
TORRINGTON, CONNECTICUT 06790-1008
FORMERLY FAFNIR BRG AND TEXTRON INC FAFNIR DIV IN
NEW BRITAIN, CONNECTICUT
- 21760 SCHATZ MANUFACTURING CO
FAIRVIEW AVENUE PO BOX 1191
POUGHKEEPSIE, NEW YORK 12601
FORMERLY FEDERAL BRG CO AND SCHATZ MFG CO V53268
FORMERLY SCHATZ MFG CO
- 38443 MRC BEARINGS
402 CHANDLER STREET
JAMESTOWN, NEW YORK 14701-3802
FORMERLY MARLIN-ROCKWELL CORP DIV TRW AND TRW INC
- 40920 MPB MINIATURE PRECISION BEARING DIV
PRECISION PARK PO BOX 547
KEENE, NEW HAMPSHIRE 03431
FORMERLY MPB CORP AND MINIATURE BRG DIV MPB CORP
- 43991 FAG BEARING INCORPORATED
118 HAMILTON AVENUE
STAMFORD, CONNECTICUT 06904
FORMERLY NORMA-HOFFMAN BEARING CORPORATION
FORMERLY NORMA FAG BEARINGS CORPORATION
- 5M902 FAIRCHILD IND INC FAIRCHILD AEROSPACE FASTENER DIV
3016 W LOMITA BLVD
TORRANCE, CALIFORNIA 90505-5103
FMLY IN REDONDO BEACH, CALIF
- 50294 NEW HAMPSHIRE BALL BEARINGS, INC PRECISION DIVISION
9700 INDEPENDENCE AVENUE
CHATSWORTH, CALIFORNIA 91311
FORMERLY NIPPON MINATURE BEARING CORP V23589 AND NMB
AMERICA INC AND NMB INC
- 50744 KIRKHILL-TA CO/SFS DIV
300 E CYPRESS STREET
BREA, CALIFORNIA 92821-4007
FORMERLY SFS IND; FORMERLY BURKE RUBBER SFS DIV

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VENDORS

52828 REPUBLIC FASTENER MFG CORP
1300 RANCHO CONEJO BLVD
NEWBURY PARK, CALIFORNIA 91320-1405
FORMERLY IN SYLMAR, CALIFORNIA

53551 ALLFAST FASTENING SYSTEMS INC
15200 EAST DON JULIAN ROAD PO BOX 3166
CITY OF INDUSTRY, CALIFORNIA 91745-1001
FORMERLY V0736B
FORMERLY ALLFAST INC V5K545

56878 SPS TECHNOLOGIES INC AEROSPACE AND INDUSTRIAL PRODUCTS DIV
301 HIGHLAND AVE
JENKINTOWN, PENNSYLVANIA 19046
FORMERLY STANDARD PRESSED STEEL

60119 MONADNOCK CO THE
18301 ARENTH AVENUE PO BOX 1222
CITY OF INDUSTRY, CALIFORNIA 91749
FORMERLY UNITED CARR FASTENER CORP VB0051 VB0056 VB0076
FORMERLY TRW ELECTRONIC COMPONENTS CINCH-MONADNOCK DIV
FORMERLY CINCH-MONADNOCK DIV OF TRW INC V76530

60516 WEST COAST AEROSPACE INC
812 MIRAFLORES STREET
SAN PEDRO, CALIFORNIA 90731-1439

71985 DOW-ELCO INCORPORATED
1313 W OLYMPIC BOULEVARD, PO BOX 669
MONTEBELLO, CALIFORNIA 90641-5010

72962 HARVARD INDUSTRIES INC
3 WERNER WAY SUITE 210
LEBANON, NEW JERSEY 08833
FORMERLY AMERACE CORP ESNA DIV
FORMERLY ELASTIC STOP NUT IN UNION, NJ

73197 HI-SHEAR TECHNOLOGY CORP
2600 SKYPARK DRIVE
TORRANCE, CALIFORNIA 90509

80539 SPS TECHNOLOGIES INC AEROSPACE PRODUCTS DIV
2701 SOUTH HARBOR BOULEVARD PO BOX 1259
SANTA ANA, CALIFORNIA 92702-1259
FORMERLY NUTT-SHEL DIV OF SPC WESTERN CO V80539
AND STANDARD PRESSED STEEL WESTERN DIV V17279

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VENDORS

80756 SPIROLOX DIV OF KAYDON CORP
29 CASSENS COURT
FENTON, MISSOURI 63026-2543
FORMERLY RAMSEY CORP, TRW INC RAMSEY CORP IN MANCHESTER MO.

83086 NEW HAMPSHIRE BALL BEARING, INC HITECH DIVISION
172 JAFFREY ROAD
PETERBOROUGH, NEW HAMPSHIRE 03458

9N513 VOI SHAN/CHATSWORTH DIV OF VSI CORP SUB OF FAIRCHILD IND
CHATSWORTH, CALIFORNIA 91311-5013
COMPANY NO LONGER WISHES TO BE CONSIDERED FOR FED CONTRCTG

92215 FAIRCHILD IND INC FAIRCHILD AEROSPACE FASTENER DIV
3010 W LOMITA BLVD
TORRANCE, CALIFORNIA 90505-5102
FORMERLY VOI-SHAN IN CULVER CITY, CALIF

97928 SEE V17446 HUCK INTL
SEE V17446 HUCK INTL
HUCK INTL SEE V17446 HUCK INTL

98996 OLYMPIA FASTENING INV SEE V53551

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
ACMKP04JAP510LY		1	85B	1
ACMKP3AFS428		1	85B	1
AF5171-3-7		1	865	16
AN42BC5		2	155	2
AN960-10		2	20	6
AN960-10L		2	15	1
AN960-416L		2	65	2
		2	85	2
AN960C10		2	160	2
AN960PD10		1	390	86
		1	395	84
AN960PD10L		2	255	2
AN960PD416		1	215	4
AN960PD416L		1	315	4
		1	600	8
		1	680A	2
		1	725	4
AS46-3		1	415	2
BACB10BX04		1	85A	1
BACB10BX08		1	90A	1
BACB10FS04J		1	85B	1
BACB10FS08J		1	90B	1
BACB28AK05-061		1	640C	2
BACB28AR07A050		1	655A	2
BACB28X4C095		1	246	1
BACB28X5C023		1	40	1
BACB28X7M017		1	350A	1
BACB28X7M023		1	45	1
BACB28Y4M016		1	157A	1
BACB30LH3-5		1	617	2
BACB30LJ4-6		2	80	2
BACB30LR3PU5		1	615A	2
BACB30MR4K11		1	27	4
BACB30MR4K13		1	25	4
BACB30MR4K14		1	27J	4
BACB30MR4K15		1	25J	4
BACB30MY5K2		2	290	3
BACB30MY6K10		2	203A	1
		2	215	1
BACB30MY6K3		1	137	1
BACB30MY6K4		1	225	3
		1	325	3
		1	775	6

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 ILLUSTRATED PARTS LIST
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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACB30MY6K5		1	140	5
		1	141	8
BACB30MY6K5		1	230	1
		1	330	1
		1	785	4
BACB30MY6K6		1	145	2
		1	780	2
BACB30MY6K7		2	195	4
		2	197	2
		2	208A	1
BACB30MY6K8		2	197A	2
		2	200	1
		2	203	1
		2	205	2
		2	208	1
		2	215A	1
BACB30MY6K9		2	200A	1
		2	210	2
BACB30MY8K9		1	240	1
		1	340	1
BACB30NM3K7		2	235	1
BACB30NM3K9		2	240	1
BACB30NM4K11		1	597A	2
BACB30NM4K8		1	595A	2
BACB30NN4K9		1	720A	4
BACB30NT3K6		1	380	86
		1	385	84
BACB30NT3K8		1	410	2
BACB30NW8K7		2	60	2
BACB30NX6K10		1	124	2
BACB30NX6K11		1	120	2
		1	122	1
BACB30NX6K12		1	115A	1
BACB30NX6K4		1	155	4
BACB30NX6K8		1	105	2
BACB30NX6K9		1	110	1
BACC30AG6		1	150	8
		1	151	10
		1	790	12
BACC30BH6		1	156A	4
BACC30BH6S		1	135A	6
BACC30M5		2	295	3
BACC30M6		1	235	4
		1	335	4
		2	230	14

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACC30M8		1	245	1
		1	345	1
BACC30X6		1	156	4
BACC30X6S		1	135	6
BACF3F006N014NN		2	120	2
BACF3F010P010NN		2	135	2
BACN10GW4		1	220	1
		1	320	1
BACN10JC3		2	25	7
		2	260	2
BACN10JC3CD		2	25A	7
		2	260A	2
BACN10JC3CM		2	165	2
BACN10JC4		1	77	1
		1	170A	1
		1	605	4
		1	683	2
		1	730	4
BACN10JC4CD		1	75A	1
		1	77A	1
		1	170B	1
		1	605A	4
		1	730A	4
		2	70	2
BACN10JC4CM		1	75	1
BACN10JN3		1	870	8
BACN10JR3F		1	500	4
BACN10KB4F		2	115	2
BACN10MT3		1	420	2
BACR15BA3AD		1	266A	1
		1	505	8
BACR15BA4AD		2	125	4
BACR15BB3AD		2	110	4
BACR15BB4AD		1	363	1
		1	521	183
		1	580	20
BACR15CE5KE		1	455	4
BACR15CE6KE		1	445	2
BACR15DR3-7		1	865	16
BACR15FT5KE		1	524	8
BACR15FT5KEC		2	95	2
BACR15FT6KE		1	770	10
BACR15FT6KEC		2	40	12
		2	170	6
BACR15FV6KE		1	435	20
		1	495	24

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACS40R007E020F		1	152A	1
BACS40R008C020F		2	150A	1
BACS40R014D026F		1	705H	2
BACS40R027C032F		1	60A	1
BACS40R08C20F		2	150	1
BACS40R08C25F		1	795	2
BACS40U4N5		1	165B	1
BACW10AU3		1	415	2
BACW10CA3CC		1	130	6
		2	220	14
		2	245	2
BACW10CA3CV		1	125A	6
		2	225	14
		2	250	2
BACW10P115S		1	637	2
BACW10P163A		1	635	6
BRFM20A3		1	870	8
BRF100A4		2	115	2
BRF200A3		1	500	4
BRH10A3		2	25	7
		2	260	2
BRH10A4		1	77	1
		1	170A	1
		1	605	4
		1	683	2
		1	730	4
BRH10C3D		2	25A	7
		2	260A	2
BRH10C3M		2	165	2
BRH10C4D		1	75A	1
		1	77A	1
		1	170B	1
		1	605A	4
		1	730A	4
		2	70	2
BRH10C4M		1	75	1
B30MY5K2		2	290	3
B30MY6K10		2	203A	1
		2	215	1
B30MY6K3		1	137	1
B30MY6K4		1	225	3
		1	325	3
		1	775	6
B30MY6K5		1	140	5
		1	141	8
		1	230	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
B30MY6K5		1	330	1
		1	785	4
B30MY6K7		2	195	4
		2	197	2
		2	208A	1
B30MY6K8		2	197A	2
		2	200	1
		2	203	1
		2	205	2
		2	208	1
		2	215A	1
B30MY6K9		2	200A	1
		2	210	2
B30MY8K9		1	240	1
		1	340	1
B30NW8K7		2	60	2
CCR264SS3-7		1	865	16
DE820		1	575B	10
FS1PP7DBE9927A		1	180A	1
		1	280A	1
F2000-4		2	115	2
F5000-3BAC		1	500	4
HL10VAZ5-2		2	290	3
HL10VAZ6-10		2	203A	1
		2	215	1
HL10VAZ6-3		1	137	1
HL10VAZ6-4		1	225	3
		1	325	3
		1	775	6
HL10VAZ6-5		1	140	5
		1	141	8
		1	230	1
		1	330	1
		1	785	4
HL10VAZ6-6		1	145	2
		1	780	2
HL10VAZ6-7		2	195	4
		2	197	2
		2	208A	1
HL10VAZ6-8		2	197A	2
		2	200	1
		2	203	1
		2	205	2
		2	208	1
		2	215A	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
HL10VAZ6-9		2	200A	1
		2	210	2
HL10VAZ8-9		1	240	1
		1	340	1
HL1012AZ6-10		1	124	2
HL1012AZ6-11		1	120	2
		1	122	1
HL1012AZ6-12		1	115A	1
HL1012AZ6-4		1	155	4
HL1012AZ6-8		1	105	2
HL1012AZ6-9		1	110	1
HL1087-6		1	156A	4
HL1087DU6		1	135A	6
HL11VAZ8-7		2	60	2
HL1187-6		1	156	4
HL1187DU6		1	135	6
HL12VAZ6-10		1	124	2
HL12VAZ6-11		1	120	2
HL12VAZ6-11		1	122	1
HL12VAZ6-12		1	115A	1
HL12VAZ6-4		1	155	4
HL12VAZ6-8		1	105	2
HL12VAZ6-9		1	110	1
HL70-5		2	295	3
HL79-5		2	295	3
HL79-6		1	235	4
		1	335	4
		2	230	14
HL79-8		1	245	1
		1	345	1
HL82-6APBW		1	150	8
		1	151	10
		1	790	12
HL87-6		1	156	4
HL87DU6		1	135	6

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
H01-3BAC		2	165	2
H01-4BAC		1	75	1
H10-3BAC		2	25	7
		2	260	2
H10-4BAC		1	77	1
		1	170A	1
		1	605	4
		1	683	2
		1	730	4
H19700P3		1	420	2
H51650-3BAC		2	25A	7
		2	260A	2
H51650-4BAC		1	75A	1
		1	77A	1
		1	170B	1
		1	605A	4
		1	730A	4
		2	70	2
KP04A		1	85A	1
KP08A		1	90A	1
KP08ALY196		1	90A	1
KP08ANJC		1	90A	1
KP08ASD610		1	90A	1
KP08A2TS		1	90A	1
KP4AE		1	85A	1
KP4AP		1	85A	1
KP8AE		1	90A	1
KP8AFS428		1	90A	1
KP8AP		1	90A	1
KP8E		1	90A	1
KP8P		1	90A	1
K19701P3		1	415	2
K29646-3		1	125A	6
		2	225	14
		2	250	2

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
K29913-3		1	130	6
		2	220	14
		2	245	2
LLKP04A		1	85A	1
LLKP08A		1	90A	1
L8006K6		1	145	2
		1	780	2
L802-6K10		1	124	2
L802-6K11		1	120	2
		1	122	1
L802-6K12		1	115A	1
L802-6K4		1	155	4
L802-6K8		1	105	2
L802-6K9		1	110	1
L803-8K7		2	60	2
MF1000-3BAC		1	870	8
MF53049-3		1	870	8
MS16632-4023		1	292	1
MS16633-4025		1	292A	1
MS20253P2-350		1	460	1
MS27253F4		1	825	1
MS27641-4G		1	180B	1
		1	280B	1
NAS1149C0363R		2	160A	2
NAS1149D0316J		2	255A	2
NAS1149D0463J		1	163A	2
NAS1149E0463P		1	30A	4
NAS1149F0332P		2	15A	1
NAS1149F0363P		2	20A	6
NAS1149F0432P		2	65A	2
		2	85A	2

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
NAS1149F0463P		1	92H	1
NAS1149F0463P		1	165C	1
NAS1804-3		1	400	86
		1	405	84
NAS1804-4		1	35	4
NAS1805-3L		1	400A	86
		1	405A	84
NAS1805-4L		1	35A	4
NAS42DD4-63		1	470	1
NAS43HT6-3		1	247B	1
NAS43HT6-6		1	247J	1
NAS514P1032-10		2	10	7
NNS62N003		1	610B	2
NS103185-048		2	115	2
NS103203-02		1	500	4
NS103218-02		1	870	8
NS202101-02		2	25	7
		2	260	2
NS202101-048		1	77	1
		1	170A	1
		1	605	4
		1	683	2
		1	730	4
NS202101SE02		2	165	2
NS202486-02		2	25A	7
		2	260A	2
NS202486-048		1	75A	1
		1	77A	1
		1	170B	1
		1	605A	4
		1	730A	4
		2	70	2
PACMKP04JAA3908		1	85B	1
PACMKP8AFS428		1	90B	1
RMF9201-3		1	500	4
RMF9201M3		1	870	8
RMF9207-4		2	115	2
RMLH9075-3W		2	25	7
		2	260	2
RMLH9075-4W		1	77	1
		1	170A	1
		1	605	4
		1	683	2
		1	730	4

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
RRN75S		1	183	1
RRN75S		1	283	1
RV571A3-7		1	865	16
SF15-120-14		1	10B	1
SF15-120-15		1	15B	1
SF15-120-19		1	10E	1
SF15-120-20		1	15E	1
SSMKP04AP		1	85B	1
SSMKP04JASD705		1	85B	1
SSMKP4ASD524		1	85B	1
SSMKP8ASD536		1	90B	1
S140T263-14		1	10B	1
S140T263-15		1	15B	1
S140T263-19		1	10E	1
S140T263-20		1	15E	1
S411T100-101		1	575B	10
S411T100-107		1	575B	10
TLN1020-3N		1	420	2
TLN1020L3W		1	415	2
T6C1032JCD		2	25A	7
		2	260A	2
T6C1032JM		2	165	2
T6C428JCD		1	75A	1
		1	77A	1
		1	170B	1
		1	605A	4
		1	730A	4
		2	70	2
T6C428JM		1	75	1
T6S1032J		2	25	7
		2	260	2
T6S428J		1	77	1
		1	170A	1
		1	605	4
		1	683	2
		1	730	4

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
T8091S1032		1	500	4
T8114S428S		2	115	2
VN151A1-048		2	115	2
VN152A1-02		1	500	4
VN252A02		1	870	8
VN303A02		2	25	7
		2	260	2
VN303A048		1	77	1
		1	170A	1
		1	605	4
		1	683	2
		1	730	4
VN303D02		2	165	2
VN303D048		1	75	1
102LH9075-3W		2	25A	7
		2	260A	2
102LH9075-4W		1	75A	1
		1	77A	1
		1	170B	1
		1	605A	4
		1	730A	4
		2	70	2
109LH9075-3W		2	165	2
109LH9075-4W		1	75	1
141T6123-2		1	290A	1
141T6124-4		1	285B	1
141T6124-5		1	185B	1
141T6127-3		1	490A	1
141T6127-4		1	510A	1
141T6127-5		1	490C	1
141T6127-6		1	510B	1
141T6141-2		1	195A	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
141T6141-4		1	295A	1
141T6141-6		1	295B	1
141T6141-7		1	195B	1
141T6142-1		1	57	1
141T6142-3		1	55	1
141T6142-6		1	57A	1
141T6142-7		1	55B	1
141T6143-5		1	50B	1
141T6143-6		1	20B	1
141T6143-7		1	31	2
141T6147-4		1	370	2
141T6147-5		1	375	2
		1	377	1
141T6147-6		1	378	1
141T6175-3		1	270B	1
141T6175-4		1	159C	1
141T6176-3		1	250B	1
141T6176-4		1	250C	1
141T6176-5		1	250D	1
141T6235-1		1	425	2
141T6235-2		1	427	4
141T6255-3		1	210	1
		1	310	1
141T6290-2		1	465	2
141T6290-3		1	450	1
141T6290-5		1	475	1
141T6290-501		1	430B	1
141T6290-7		1	477	1
141T6291-1		1	485A	1
141T6299-501		1	440A	1
141T6334-1		1	159D	1
		1	270C	1
141T6334-2		1	185C	1
		1	285C	1
141T6334-3		1	270D	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
141T6334-4		1	285D	1
141T6501-2		1	480A	1
141T6545-7		1	705	2
141T6586-11		1	645A	1
141T6586-12		1	650A	1
141T6586-13		1	660A	1
141T6586-14		1	665A	1
141T6586-17		1	645B	1
141T6586-18		1	650B	1
141T6587-10		1	690B	1
141T6587-9		1	685B	1
141T6588-13		1	710C	1
141T6588-14		1	715C	1
141T6588-15		1	740B	1
141T6588-16		1	745B	1
141T6588-19		1	710F	1
141T6588-20		1	715F	1
141T6588-21		1	740C	1
141T6588-22		1	745C	1
141T6588-3		1	740	1
141T6588-4		1	745	1
141T6588-7		1	710A	1
141T6588-8		1	715A	1
141T6589-1		1	735	2
141T6589-2		1	735A	2
141T6591-10		1	590C	1
141T6591-9		1	585C	1
141T6592-4		1	670B	2
141T6599-1		1	80	1
141T6599-3		1	82	1
141T6616-4		1	91	1
141T6616-5		1	92A	1
141T6616-7		1	91A	1
141T6625-1		1	620A	2
141T6626-1		1	630A	2
141T6628-1		1	154	1
141T6628-3		1	158	1
141T6631-1		1	93	1
141T6640-2		1	160A	1
141T6640-502		1	160C	1
141T6641-1		1	365C	1
141T6642-1		1	267	1
146T6121-1		1	1	RF
146T6121-107		1	1L	RF
146T6121-108		1	5L	RF

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
146T6121-109		1	1M	RF
146T6121-110		1	5M	RF
146T6121-115		1	1N	RF
146T6121-116		1	5N	RF
146T6121-117		1	1P	RF
146T6121-118		1	5P	RF
146T6121-29		1	571	1
146T6121-3		1	5	RF
146T6121-30		1	574	1
146T6121-31		1	563	1
146T6121-32		1	566	1
146T6121-33		1	527A	1
146T6121-34		1	556	1
146T6121-35		1	561	1
146T6121-36		1	531	1
146T6121-37		1	568	1
146T6121-5		1	1A	RF
146T6121-61		1	534	1
146T6121-62		1	538	1
146T6121-63		1	544	1
146T6121-64		1	552	1
146T6121-65		1	536	1
146T6121-66		1	542	1
146T6121-67		1	549	1
146T6121-68		1	554	1
146T6121-69		1	1B	RF
146T6121-7		1	5A	RF
146T6121-70		1	5B	RF
146T6121-73		1	706	2
146T6121-77		1	1C	RF
146T6121-78		1	5C	RF
146T6121-79		1	1D	RF
146T6121-80		1	5D	RF
146T6121-81		1	1F	RF
146T6121-82		1	5F	RF
146T6121-83		1	1G	RF
146T6121-84		1	5G	RF
146T6121-85		1	1H	RF
146T6121-86		1	5H	RF
146T6121-95		1	1J	RF
146T6121-96		1	5J	RF
146T6121-97		1	1K	RF
146T6121-98		1	5K	RF
146T6128-1		1	95A	1
146T6128-10		1	100C	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
146T6128-11		1	95D	1
146T6128-12		1	100D	1
146T6128-3		1	100A	1
146T6128-5		1	95	1
146T6128-7		1	100	1
146T6128-9		1	95C	1
146T6135-10		1	355A	1
146T6135-12		1	360A	1
146T6135-18		1	305B	1
146T6135-19		1	300B	1
146T6135-22		1	249	1
146T6135-23		1	248	1
146T6135-24		1	205C	1
146T6135-25		1	200C	1
146T6182-5		1	750A	1
146T6182-6		1	755A	1
146T6183-5		1	760A	1
146T6183-6		1	765A	1
146T6445-1		1	753	1
146T6445-2		1	757	1
146T6446-1		1	762	1
146T6446-2		1	767	1
411T3017-10		1	5E	RF
411T3017-9		1	1E	RF
411T3048-1		1	835	1
411T3048-2		1	840	1
411T3048-5		1	835A	1
411T3048-6		1	840A	1
411T3050-1		1	845	1
411T3050-2		1	850	1
411T3050-3		1	855	1
411T3050-4		1	860	1
411T3050-5		1	885	1
411T3050-55		1	875	2
411T3050-56		1	880	2

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
411T3050-6		1	890	1
411T3050-7		1	895	1
411T3050-8		1	900	1
416T2044-1		1	515	1
		2	1A	RF
416T2044-10		1	517B	1
		2	5B	RF
416T2044-11		1	515C	1
		2	1D	RF
416T2044-12		1	517C	1
		2	5C	RF
416T2044-2		1	517	1
		2	5	RF
416T2044-5		1	515A	1
		2	1B	RF
416T2044-6		1	517A	1
		2	5A	RF
416T2044-9		1	515B	1
		2	1C	RF
416T2164-15		2	35	6
416T2181-2		2	30	1
416T2181-3		2	30A	1
416T2182-2		2	75	1
416T2182-5		2	75A	1
416T2191-1		2	175	1
		2	180	1
416T2191-3		2	180A	1
416T2192-1		2	265	15
416T2195-1		2	270	2
416T2196-1		2	280	2
416T2196-2		2	275	2
416T2197-1		2	185	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
416T2197-2		2	190	1
416T2202-3		2	90	1
416T2203-2		2	130	2
416T2204-6		2	50	6
416T2204-8		2	55	6
416T2204-9		2	45	6
416T2208-3		2	100	1
416T2208-4		2	105	1
416T2209-5		2	140	1
416T2209-6		2	145	1
416T2307-1		2	285	2
416T2309-1		2	300	1
416T4021-2		2	75B	1
52LH6073-02		1	420	2
53488-1032		1	420	2
53488W1032		1	415	2
6073-0		1	415	2
66014-5		2	295	3
66014-6		1	235	4
		1	335	4
		2	230	14
66014-8		1	245	1
		1	345	1
70188-3		1	125A	6
		2	225	14
		2	250	2
70191-3		1	130	6
		2	220	14
		2	245	2
9NS202101SE048		1	75	1
922007-3		1	125A	6
		2	225	14
		2	250	2

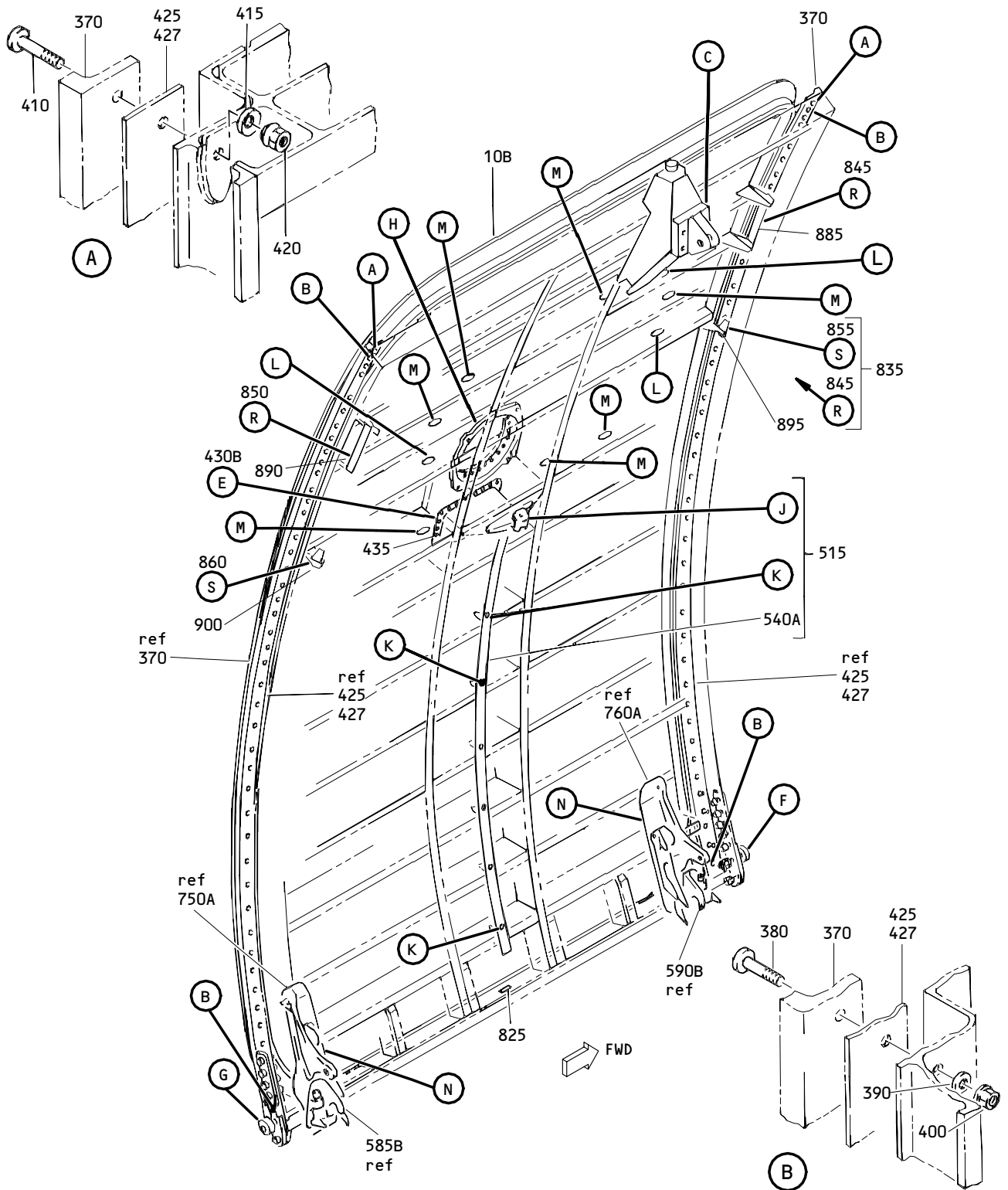
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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
922008-3		1	130	6
		2	220	14
		2	245	2
942007-3		1	125A	6
		2	225	14
		2	250	2
942008-3		1	130	6
		2	220	14
		2	245	2
96-02		2	25	7
		2	260	2
96-048		1	77	1
		1	170A	1
		1	605	4
		1	683	2
		1	730	4
97E02		2	165	2
97E48		1	75	1

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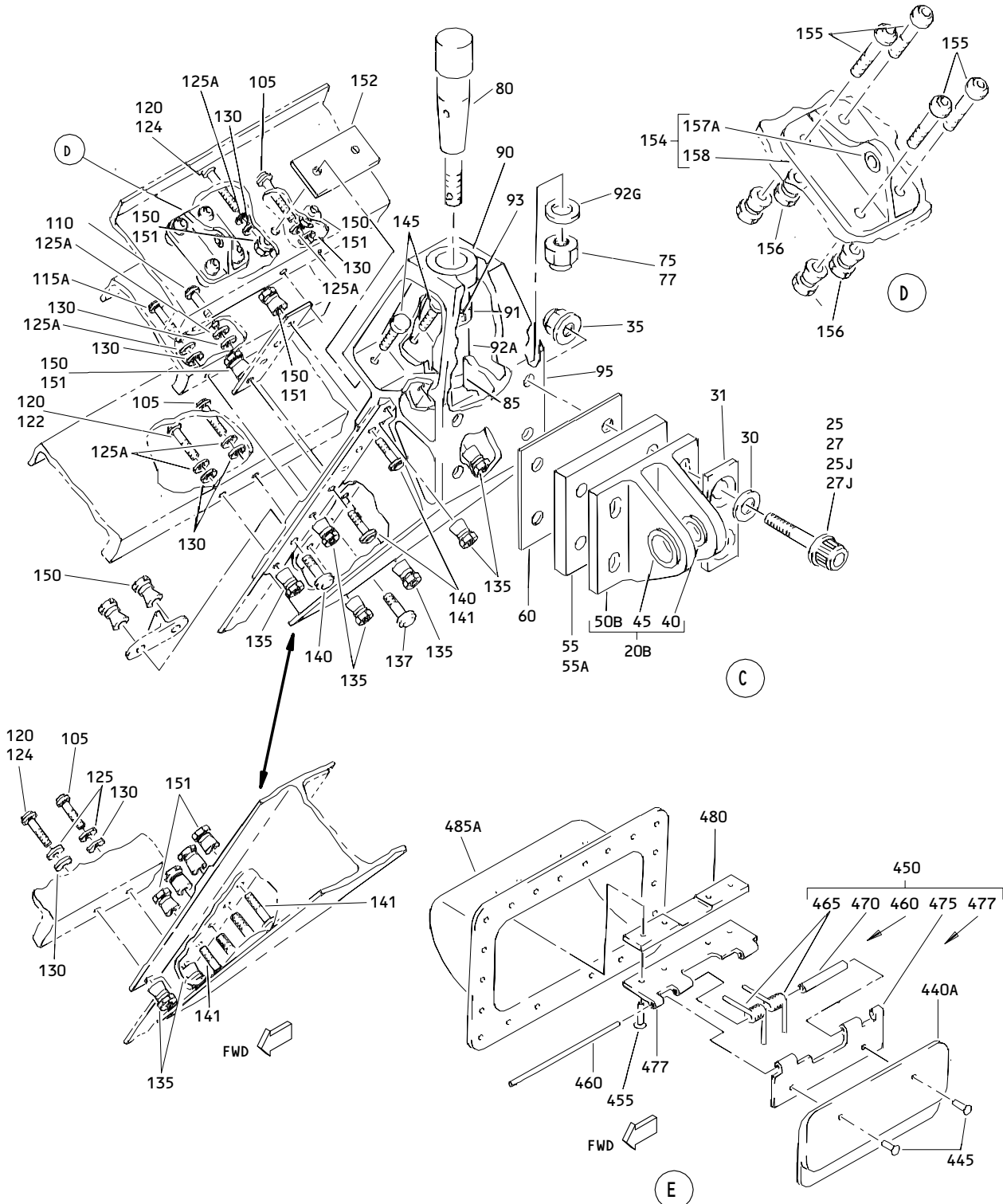
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Aft Entry and Service Door Assembly
Figure 1 (Sheet 1)

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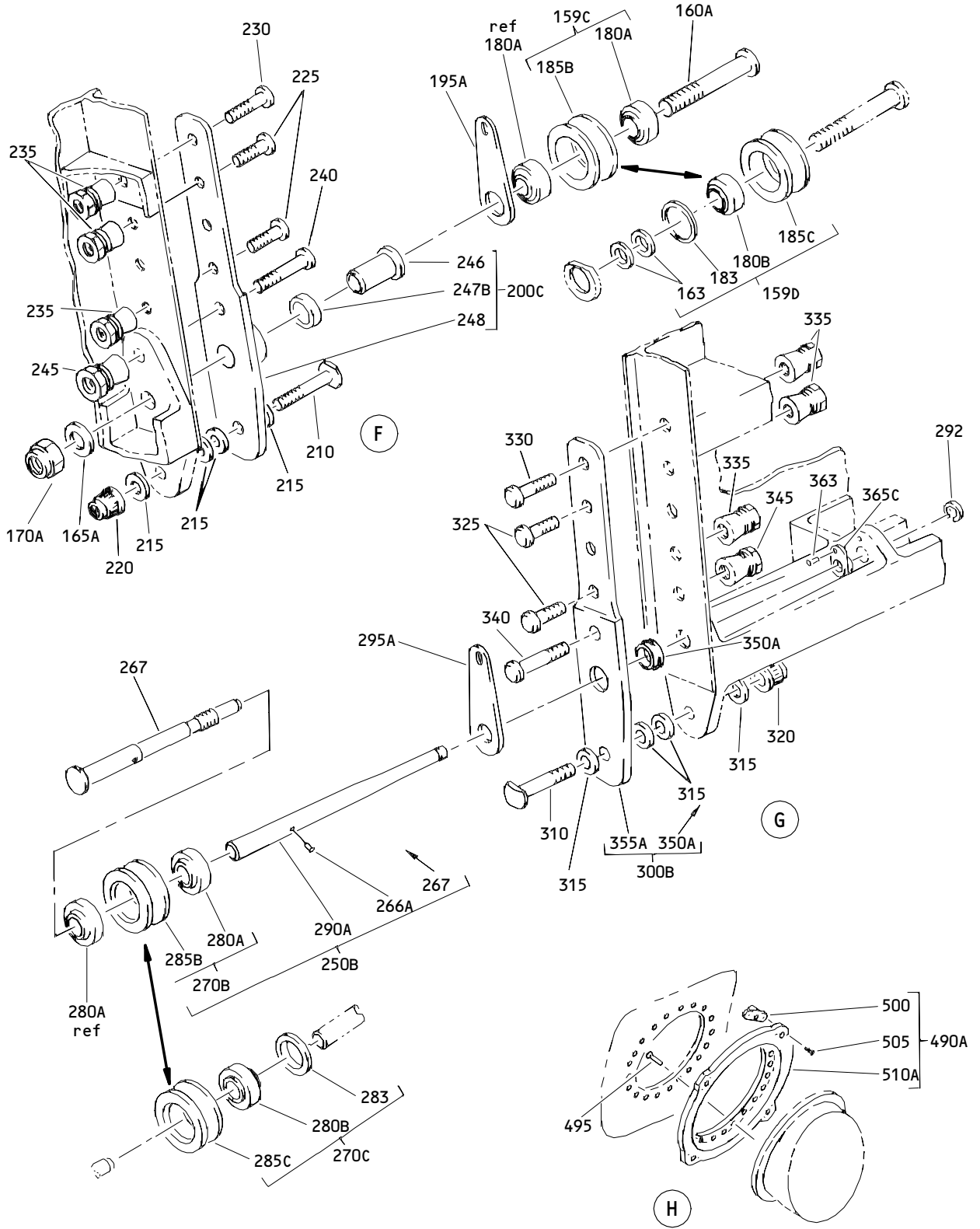
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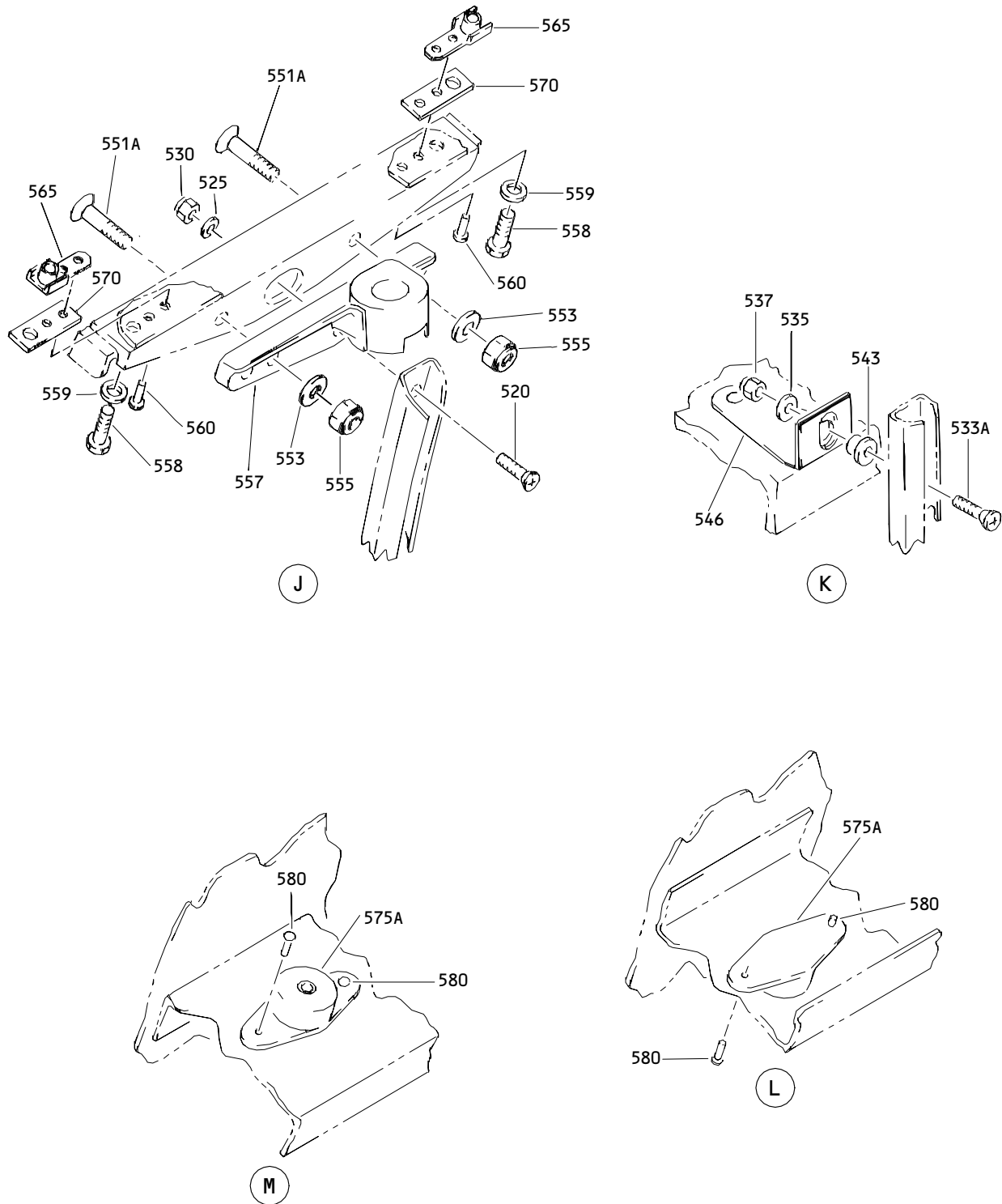
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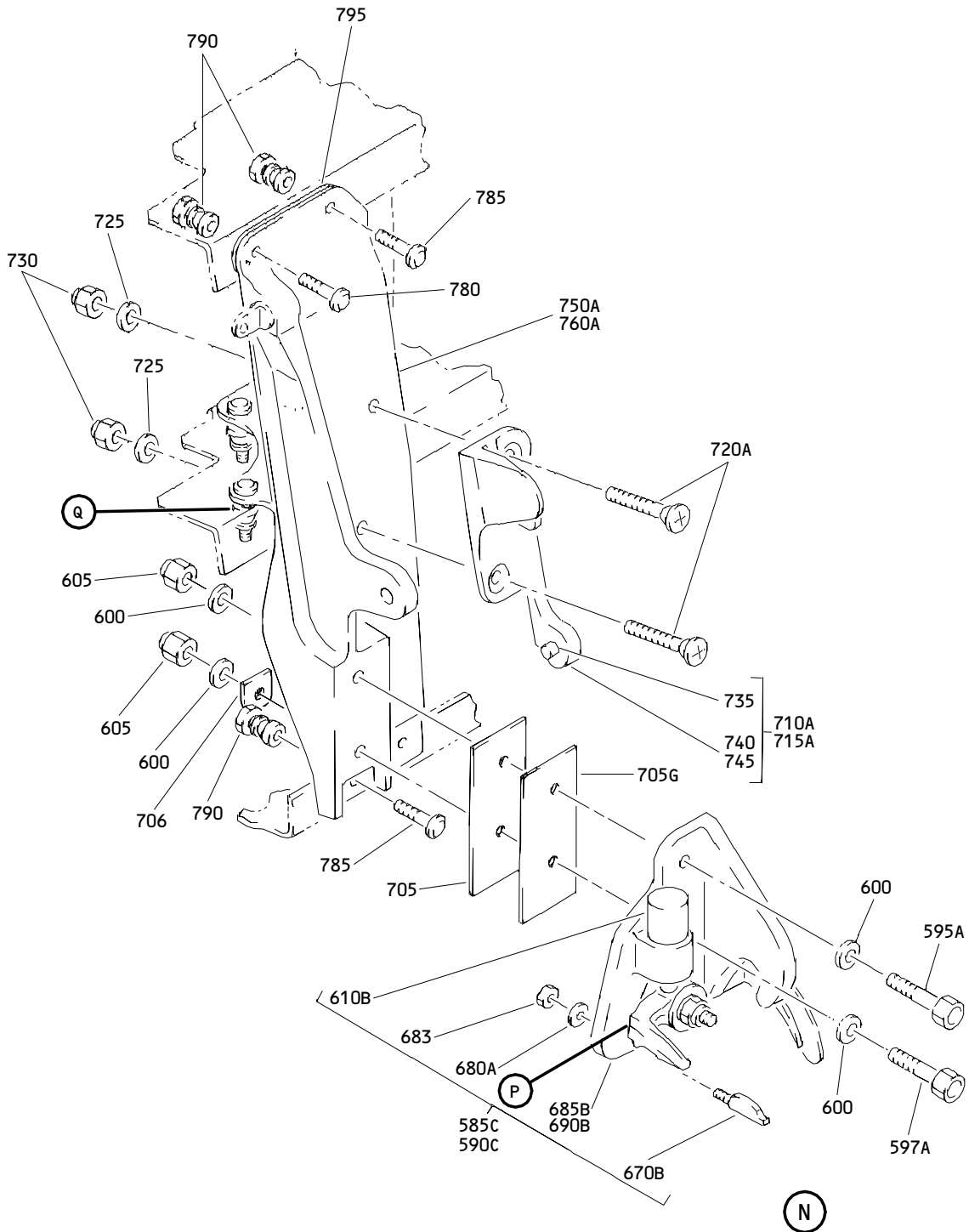
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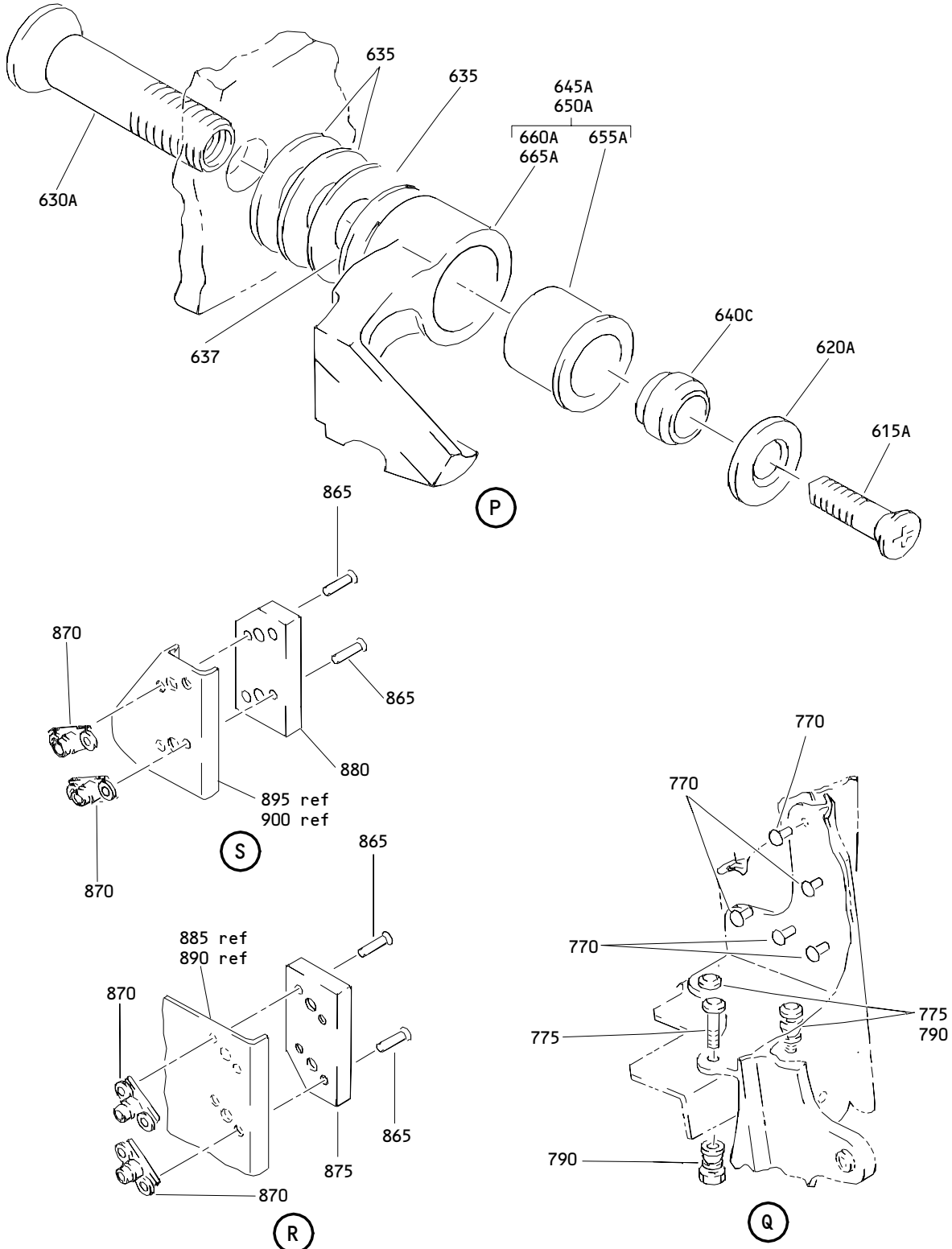
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Aft Entry and Service Door Assembly
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-1	146T6121-1		DOOR ASSY-AFT ENTRY AND SVCE LH	A	RF
R -1A	146T6121-5		DOOR ASSY-AFT ENTRY AND SVCE LH	B	RF
R -1B	146T6121-69		DOOR ASSY-AFT ENTRY AND SVCE LH	E	RF
R -1C	146T6121-77		DOOR ASSY-AFT ENTRY AND SVCE LH	G	RF
R -1D	146T6121-79		DOOR ASSY-AFT ENTRY AND SVCE LH	J	RF
R -1E	411T3017-9		DOOR ASSY-(REWORK) (LH)	L	RF
R -1F	146T6121-81		DOOR ASSY-AFT ENTRY AND SVCE LH	N	RF
R -1G	146T6121-83		DOOR ASSY-AFT ENTRY AND SVCE LH	Q	RF
R -1H	146T6121-85		DOOR ASSY-AFT ENTRY AND SVCE LH	S	RF
R -1J	146T6121-95		DOOR ASSY-AFT ENTRY AND SVCE LH	U	RF
R -1K	146T6121-97		DOOR ASSY-AFT ENTRY AND SVCE LH	W	RF
R -1L	146T6121-107		DOOR ASSY-AFT ENTRY AND SVCE LH	Y	RF
R -1M	146T6121-109		DOOR ASSY-AFT ENTRY AND SVCE LH	AA	RF
R -1N	146T6121-115		DOOR ASSY-AFT ENTRY AND SVCE LH	AC	RF
R -1P	146T6121-117		DOOR ASSY-AFT ENTRY AND SVCE LH	AE	RF

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-5	146T6121-3		DOOR ASSY-AFT ENTRY AND SVCE RH	C	RF
R -5A	146T6121-7		DOOR ASSY-AFT ENTRY AND SVCE RH	D	RF
R -5B	146T6121-70		DOOR ASSY-AFT ENTRY AND SVCE RH	F	RF
R -5C	146T6121-78		DOOR ASSY-AFT ENTRY AND SVCE RH	H	RF
R -5D	146T6121-80		DOOR ASSY-AFT ENTRY AND SVCE RH	K	RF
R -5E	411T3017-10		DOOR ASSY-(REWORK) (RH)	M	RF
R -5F	146T6121-82		DOOR ASSY-AFT ENTRY AND SVCE RH	P	RF
R -5G	146T6121-84		DOOR ASSY-AFT ENTRY AND SVCE RH	R	RF
R -5H	146T6121-86		DOOR ASSY-AFT ENTRY AND SVCE RH	T	RF
R -5J	146T6121-96		DOOR ASSY-AFT ENTRY AND SVCE RH	V	RF
R -5K	146T6121-98		DOOR ASSY-AFT ENTRY AND SVCE RH	X	RF
R -5L	146T6121-108		DOOR ASSY-AFT ENTRY AND SVCE RH	Z	RF
R -5M	146T6121-110		DOOR ASSY-AFT ENTRY AND SVCE RH	AB	RF
R -5N	146T6121-116		DOOR ASSY-AFT ENTRY AND SVCE RH	AD	RF
R -5P	146T6121-118		DOOR ASSY-AFT ENTRY AND SVCE RH	AF	RF

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-10 10B	S140T263-7 SF15-120-14		DELETED .SEAL-PRESSURE (V50744) (SPEC S140T263-14) (ITEM 10B WITH REWORK PER DWG 141T6137 OPTIONAL TO ITEM 10E. NOTE: REWORK IS NOT ALWAYS REQUIRED; SEE CONDITIONS REQUIRING REWORK ON DWG 141T6137)	A,B,E ,G,J, L	1
R -10C -10D	S140T263-19 SF15-120-14		DELETED .SEAL-PRESSURE (V50744) (SPEC S140T263-14)	N,Q,S ,U,W	1
R -10E	SF15-120-19		.SEAL-PRESSURE (V50744) (SPEC S140T263-19) (ITEM 10B WITH REWORK PER DWG 141T6137 OPTIONAL TO ITEM 10E. NOTE: REWORK IS NOT ALWAYS REQUIRED; SEE CONDITIONS REQUIRING REWORK ON DWG 141T6137)	A,B,E ,G,J, L,Y,A A	1
R -10F	SF15-120-19		.SEAL-PRESSURE (V50744) (SPEC S140T263-19)	AC,AE	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-15B	SF15-120-15		.SEAL-PRESSURE (V50744) (SPEC S140T263-15) (ITEM 15B WITH REWORK PER DWG 141T6137 OPTIONAL TO ITEM 15E. NOTE: REWORK IS NOT ALWAYS REQUIRED; SEE CONDITIONS REQUIRING REWORK ON DWG 141T6137)	C,D,F ,H,K, M	1
R -15C	S140T263-20		DELETED		
R -15D	SF15-120-15		.SEAL-PRESSURE (V50744) (SPEC S140T263-15)	P,R,T ,V,X	1
R -15E	SF15-120-20		.SEAL-PRESSURE (V50744) (SPEC S140T263-20) (ITEM 15B WITH REWORK PER DWG 141T6137 OPTIONAL TO ITEM 15E. NOTE: REWORK IS NOT ALWAYS REQUIRED; SEE CONDITIONS REQUIRING REWORK ON DWG 141T6137)	C,D,F ,H,K, M,Z,A B	1
R -15F	SF15-120-20		.SEAL-PRESSURE (V50744) (SPEC S140T263-20)	AD,AF	1
	20	141T6143-2	DELETED		
	20A	141T6143-4	DELETED		
R 20B	141T6143-6		.FITTING ASSY-CLEVIS ATTACHING PARTS		1
R 25	BACB30MR4K13		.BOLT	A,B	4
R 25J	BACB30MR4K15		.BOLT	E,G,J ,L,N, Q,S,U ,W,Y, AA AC,AE	4
R 27	BACB30MR4K11		.BOLT	C,D	4
R 27J	BACB30MR4K14		.BOLT	F,H,K ,M,P, R,T,V ,X,Z, AB AD,AF	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
R 30	AN960PD416		DELETED		
R 30A	NAS1149E0463P		.WASHER	A-D	4
R 31	141T6143-7		.WASHER	E-AF	2
R 35	NAS1804-4		.NUT	A-H, J-N, P-AB	4
R -35A	NAS1805-4L		.NUT	AC-AF	4
			-----*-----		
	40	BACB28X5C023	..BUSHING		1
	45	BACB28X7M023	..BUSHING		1
	50B	141T6143-5	..FITTING		1
R 55	141T6142-3		.PLATE-SERRATED	A,B,E ,G,J, L,N,Q ,S,U, W	1
	55A	141T6142-1	DELETED		
R -55B	141T6142-7		.PLATE-SERRATED	Y,AA, AC,AE	1
R -57	141T6142-1		.PLATE-SERRATED	C,D,F ,H,K, M,P,R ,T,V, X	1
R -57A	141T6142-6		.PLATE-SERRATED	Z,AB, AD,AF	1
	60	BACS40R27C32F	DELETED		
R 60A	BACS40R027C032F		.SHIM		1
R 75	BRH10C4M		.NUT-	A,B,E	1
			(V52828)	,G,J, L,N,Q	
			(SPEC BACN10JC4CM)	,S,U, W,Y	
			(OPT T6C428JM	AAY	
			(V11815))		
			(OPT 97E48		
			(V80539))		
			(OPT 109LH9075-4W		
			(V72962))		
			(OPT VN303D048		
			(V92215))		
			(OPT 9NS202101SE048		
			(VA8053))		
			(OPT H01-4BAC		
			(V15653))		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01- -75A	BRH10C4D		.NUT- (V52828) (SPEC BACN10JC4CD) (OPT T6C428JCD (V11815)) (OPT NS202486-048 (V80539)) (OPT 102LH9075-4W (V72962)) (OPT H51650-4BAC (V15653))	AC,AE	1
R -77	BRH10A4		.NUT- (V52828) (SPEC BACN10JC4) (OPT T6S428J (V11815)) (OPT 96-048 (V80539)) (OPT VN303A048 (V92215)) (OPT RMLH9075-4W (V72962)) (OPT NS202101-048 (V80539)) (OPT H10-4BAC (V15653))	C,D,F ,H,K, M,P,R ,T,V, X,Z ABZ	1
R -77A	BRH10C4D		.NUT- (V52828) (SPEC BACN10JC4CD) (OPT T6C428JCD (V11815)) (OPT NS202486-048 (V80539)) (OPT 102LH9075-4W (V72962)) (OPT H51650-4BAC (V15653))	AD,AF	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-80	141T6599-1		.PIN-CENTERING	A,B,E ,G,J, L,N,Q ,S,U, W,Y AA,AC ,AE	1
R -82	141T6599-3		.PIN-CENTERING	C,D,F ,H,K, M,P,R ,T,V, X,Z AB,AD ,AF	1
R 85 85A	KP4AFS428 KPO4ANJC8		DELETED .BEARING- (V06144) (SPEC BACB10BX04) (OPT KPO4ALY196 (V40920)) (OPT KP04AFS428 (V21335)) (OPT KP04A2TS (V43991)) (OPT LLKP04A (V38443)) (OPT KP04A (V38443)) (OPT KP4AE (V21760)) (OPT KP4AP (V21760)) (OPT KP04ASD610 (V83086))	A-H, J-N, P-AB	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01- -85B	ACMKP3AFS428		.BEARING- (V21335) (SPEC BACB10FS04J) (OPT PACMKP04JAA3908 (V21335)) (OPT SSMKP04JASD705 (V83086)) (OPT SSMKP4ASD524 (V50294)) (OPT SSMKP04AP (V21760)) (OPT PACMKP04JAFS428 (V21335)) (OPT ACMKP04JAP510LY (V40920))	AC-AF	1
R 90 90A	KP8AFS428 KP8AFS428		DELETED .BEARING- (V21335) (SPEC BACB10BX08) (OPT KP8E (V21760)) (OPT KP8AP (V21760)) (OPT KP8AE (V21760)) (OPT KP8P (V21760)) (OPT KP08ANJC (V06144)) (OPT KP08ASD610 (V83086)) (OPT KP08ALY196 (V40920)) (OPT KP08A (V38443)) (OPT LLKP08A (V38443)) (OPT KP08A2TS (V43991))	A-H, J-N, P-AB	1
R -90B	PACMKP8AFS428		.BEARING- (V21335) (SPEC BACB10FS08J) (OPT SSMKP8ASD536 (V50294))	AC-AF	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
R 91	141T6616-4		. SPACER	A-X	1
R -91A	141T6616-7		. SPACER	Y-AF	1
R 92A	141T6616-5		. SPACER		1
92G	AN960-416		DELETED		
R 92H	NAS1149F0463P		. WASHER		1
R 93	141T6631-1		. SHIM		1
R 95	146T6128-5		. FITTING-UPR SPRT	A	1
R -95A	146T6128-1		. FITTING-UPR SPRT (OPT ITEM 95B)	B,E,G ,J,L, N,Q,S ,U,W	1
R -95B	146T6128-5		. FITTING-UPR SPRT (OPT ITEM 95A)	B,E,G ,J,L, N,Q,S ,U,W	1
R -95C	146T6128-9		. FITTING-UPR SPRT (OPT ITEM 95D)	Y,AA, AC,AE	1
R -95D	146T6128-11		. FITTING-UPR SPRT (OPT ITEM 95C)	Y,AA, AC,AF	1
R -100	146T6128-7		. FITTING-UPR SPRT	C	1
R -100A	146T6128-3		. FITTING-UPR SPRT (OPT ITEM 100B)	D,F,H ,K,M, P,R,T ,V,X	1
R -100B	146T6128-7		. FITTING-UPR SPRT (OPT ITEM 100A)	D,F,H ,K,M, P,R,T ,V,X	1
R -100C	146T6128-10		. FITTING-UPR SPRT (OPT ITEM 100D)	Z,AB, AD,AF	1
R -100D	146T6128-12		. FITTING-UPR SPRT (OPT ITEM 100C) ATTACHING PARTS	Z,AB, AD,AF	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-105	HL1012AZ6-8		.BOLT- (V97928) (SPEC BACB30NX6K8) (OPT HL12VAZ6-8 (V73197)) (OPT HL12VAZ6-8 (V92215)) (OPT HL12VAZ6-8 (V97928)) (OPT L802-6K8 (V06725)) (OPT HL12VAZ6-8 (V56878)) (OPT HL1012AZ6-8 (V0PTK6)) (OPT HL1012AZ6-8 (V06725)) (OPT HL1012AZ6-8 (V06950)) (OPT HL1012AZ6-8 (V17446)) (OPT HL1012AZ6-8 (V56878)) (OPT HL1012AZ6-8 (V60516)) (OPT HL1012AZ6-8 (V73197))		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-110	HL1012AZ6-9		.BOLT- (V97928) (SPEC BACB30NX6K9) (OPT HL12VAZ6-9 (V73197)) (OPT HL12VAZ6-9 (V92215)) (OPT HL12VAZ6-9 (V97928)) (OPT L802-6K9 (V06725)) (OPT HL12VAZ6-9 (V56878)) (OPT HL1012AZ6-9 (V0PTK6)) (OPT HL1012AZ6-9 (V06725)) (OPT HL1012AZ6-9 (V06950)) (OPT HL1012AZ6-9 (V17446)) (OPT HL1012AZ6-9 (V56878)) (OPT HL1012AZ6-9 (V60516)) (OPT HL1012AZ6-9 (V73197))		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
R 01-115A	HL1012AZ6-12		1234567 .BOLT- (V97928) (SPEC BACB30NX6K12) (OPT L802-6K12 (V06725)) (OPT HL12VAZ6-12 (V73197)) (OPT HL12VAZ6-12 (V92215)) (OPT HL12VAZ6-12 (V97928)) (OPT HL12VAZ6-12 (V56878)) (OPT HL1012AZ6-12 (V0PTK6)) (OPT HL1012AZ6-12 (V06725)) (OPT HL1012AZ6-12 (V06950)) (OPT HL1012AZ6-12 (V17446)) (OPT HL1012AZ6-12 (V56878)) (OPT HL1012AZ6-12 (V60516)) (OPT HL1012AZ6-12 (V73197))	A,B,E ,G,J, L,N,Q ,S,U, W,Y AA,AC ,AE	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
R 01-120	HL1012AZ6-11		1234567 .BOLT- (V97928) (SPEC BACB30NX6K11) (OPT HL12VAZ6-11 (V73197)) (OPT HL12VAZ6-11 (V92215)) (OPT HL12VAZ6-11 (V97928)) (OPT L802-6K11 (V06725)) (OPT HL12VAZ6-11 (V56878)) (OPT HL1012AZ6-11 (V0PTK6)) (OPT HL1012AZ6-11 (V06725)) (OPT HL1012AZ6-11 (V06950)) (OPT HL1012AZ6-11 (V17446)) (OPT HL1012AZ6-11 (V56878)) (OPT HL1012AZ6-11 (V60516)) (OPT HL1012AZ6-11 (V73197))	A,B,E ,G,J, L,N,Q ,S,U, W,Y AA,AC ,AE	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
R 01-122	HL1012AZ6-11		1234567 .BOLT- (V97928) (SPEC BACB30NX6K11) (OPT HL12VAZ6-11 (V73197)) (OPT HL12VAZ6-11 (V92215)) (OPT HL12VAZ6-11 (V97928)) (OPT L802-6K11 (V06725)) (OPT HL12VAZ6-11 (V56878)) (OPT HL1012AZ6-11 (V0PTK6)) (OPT HL1012AZ6-11 (V06725)) (OPT HL1012AZ6-11 (V06950)) (OPT HL1012AZ6-11 (V17446)) (OPT HL1012AZ6-11 (V56878)) (OPT HL1012AZ6-11 (V60516)) (OPT HL1012AZ6-11 (V73197))	C,D,F H,K, M,P,R T,V, X,Z AB,AD AF	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-124	HL1012AZ6-10		.BOLT- (V97928) (SPEC BACB30NX6K10) (OPT HL12VAZ6-10 (V73197)) (OPT HL12VAZ6-10 (V92215)) (OPT HL12VAZ6-10 (V97928)) (OPT L802-6K10 (V06725)) (OPT HL12VAZ6-10 (V56878)) (OPT HL1012AZ6-10 (V0PTK6)) (OPT HL1012AZ6-10 (V06725)) (OPT HL1012AZ6-10 (V06950)) (OPT HL1012AZ6-10 (V17446)) (OPT HL1012AZ6-10 (V56878)) (OPT HL1012AZ6-10 (V60516)) (OPT HL1012AZ6-10 (V73197))	C,D,F ,H,K, M,P,R ,T,V, X,Z AB,AD ,AF	2
R 125A	K29646-3		.WASHER- (V15653) (SPEC BACW10CA3CV) (OPT 70188-3 (V56878)) (OPT 922007-3 (V60119)) (OPT 942007-3 (V60119))		6
R 130	K29913-3		.WASHER- (V15653) (SPEC BACW10CA3CC) (OPT 70191-3 (V56878)) (OPT 922008-3 (V60119)) (OPT 942008-3 (V60119))		6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-135	HL1187DU6		.COLLAR- (V5M902) (SPEC BACC30X6S) (OPT HL87DU6 (V73197)) (OPT HL87DU6 (V92215)) (OPT HL1187DU6 (V56878)) (OPT HL1187DU6 (V92215)) (OPT HL87DU6 (V56878)) (OPT HL1187DU6 (V73197))	A-H, J-N, P-AB	6
R -135A	HL1087DU6		.COLLAR- (V9N513) (SPEC BACC30BH6S) (OPT HL1087DU6 (V92215)) (OPT HL1087DU6 (V73197)) (OPT HL1087DU6 (V56878))	AC-AF	6
R 137	HL10VAZ6-3		.BOLT- (V60516) (SPEC BACB30MY6K3) (OPT B30MY6K3 (V97928))	A,B,E ,G,J, L,N,Q ,S,U, W,Y AA,AC ,AE	1
R 140	HL10VAZ6-5		.BOLT- (V60516) (SPEC BACB30MY6K5) (OPT B30MY6K5 (V97928))	A,B,E ,G,J, L,N,Q ,S,U, W,Y AA,AC ,AE	5
R 141	HL10VAZ6-5		.BOLT- (V60516) (SPEC BACB30MY6K5) (OPT B30MY6K5 (V97928))	C,D,F ,H,K, M,P,R ,T,V, X,Z AB,AD ,AF	8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-145	L8006K6		.BOLT- (V06725) (SPEC BACB30MY6K6) (OPT HL10VAZ6-6 (VOPTK6))		2
R 150	HL82-6APBW		.COLLAR- (V5M902) (SPEC BACC30AG6) (OPT HL82-6APBW (V92215)) (OPT HL82-6APBW (V56878)) (OPT HL82-6APBW (V73197))	A,B,E ,G,J, L,N,Q ,S,U, W,Y AA,AC ,AE	8
R 151	HL82-6APBW		.COLLAR- (V5M902) (SPEC BACC30AG6) (OPT HL82-6APBW (V92215)) (OPT HL82-6APBW (V56878)) (OPT HL82-6APBW (V73197))	C,D,F ,H,K, M,P,R ,T,V, X,Z AB,AD ,AF	10
R 152	BACS40R07E20F		DELETED		
R 152A	BACS40R007E020F		.SHIM		1
R 154	141T6628-1		.BRACKET ASSY		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
			1234567		
R 01-155	HL1012AZ6-4		ATTACHING PARTS .BOLT- (V97928) (SPEC BACB30NX6K4) (OPT HL12VAZ6-4 (V73197)) (OPT HL12VAZ6-4 (V92215)) (OPT HL12VAZ6-4 (V97928)) (OPT L802-6K4 (V06725)) (OPT HL12VAZ6-4 (V56878)) (OPT HL1012AZ6-4 (V0PTK6)) (OPT HL1012AZ6-4 (V06725)) (OPT HL1012AZ6-4 (V06950)) (OPT HL1012AZ6-4 (V17446)) (OPT HL1012AZ6-4 (V56878)) (OPT HL1012AZ6-4 (V60516)) (OPT HL1012AZ6-4 (V73197))		4
R 156	HL1187-6		.COLLAR- (V5M902) (SPEC BACC30X6) (OPT HL87-6 (V73197)) (OPT HL87-6 (V92215)) (OPT HL1187-6 (V56878)) (OPT HL1187-6 (V92215)) (OPT HL87-6 (V56878)) (OPT HL1187-6 (V73197))	A-H, J-N, P-AB	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01- -156A	HL1087-6		.COLLAR- (V73197) (SPEC BACC30BH6) (OPT HL1087-6 (V56878)) (OPT HL1087-6 (V92215)) (OPT HL1087-6 (V9N513)) -----*	AC-AF	4
R 157A	BACB28Y4M016		..BUSHING		1
R 158	141T6628-3		..BRACKET		1
R 159C	141T6175-4		.ROLLER ASSY- (PRE SB 757-52-0032)	A-H,L M	1
R 159D	141T6334-1		.ROLLER ASSY- (POST SB 757-52-0032)	J,K, N-AF	1
R 160A	141T6640-2		ATTACHING PARTS .BOLT	A-H,L M	1
-160B	141T6640-2		.BOLT- (REPLD BY ITEM 160C)	J,K	1
-160C	141T6640-502		.BOLT- (REPLS ITEM 160B)	J,K	1
-160D	141T6640-502		.BOLT	N-AF	1
163	AN960PD416		DELETED		
R 163A	NAS1149D0463J		.WASHER	J,K, N-T	2
165A	AN960-416		DELETED		
R -165B	BACS40U4N5		.SHIM	AC-AF	1
R 165C	NAS1149F0463P		.WASHER	A-H, J-N, P-AB	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-170A	BRH10A4		.NUT- (V52828) (SPEC BACN10JC4) (OPT T6S428J (V11815)) (OPT 96-048 (V80539)) (OPT VN303A048 (V92215)) (OPT RMLH9075-4W (V72962)) (OPT NS202101-048 (V80539)) (OPT H10-4BAC (V15653))	A-H, J-N, P-AB	1
R -170B	BRH10C4D		.NUT- (V52828) (SPEC BACN10JC4CD) (OPT T6C428JCD (V11815)) (OPT NS202486-048 (V80539)) (OPT 102LH9075-4W (V72962)) (OPT H51650-4BAC (V15653)) -----*	AC-AF	1
180A	FS1PP7DBE9927A		..BEARING-(MATCHED SET) (V21335)	A-H,L M	1
180B	MS27641-4G		..BEARING	J,K, N-AB	1
183	RRN75S		..RING-RTNR (V80756)	J,K, N-AB	1
185B	141T6124-5		..ROLLER	A-H,L M	1
185C	141T6334-2		..ROLLER	J,K, N-AB	1
R 195A	141T6141-2		.LINK-LWR ROLLER (141T6334-1 T/W 1 EA 141T6141-7 MAY REPLACE 141T6175-4 T/W 1 EA 141T6141-2) (PRE SB 757-52-0032)	A-H,L M	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-195B	141T6141-7		.LINK-LWR ROLLER (141T6334-1 T/W 1 EA 141T6141-7 MAY REPLACE 141T6175-4 T/W 1 EA 141T6141-2) (POST SB 757-52-0032)	J,K, N-AF	1
R 200C	146T6135-25		.FITTING ASSY-LWR SPRT	A,B,E ,G,J, L,N,Q ,S,U, W,Y AA,AC ,AE	1
R -205C	146T6135-24		.FITTING ASSY-LWR SPRT	C,D,F ,H,K, M,P,R ,T,V, X,Z AB,AD ,AF	1
R 210	141T6255-3		ATTACHING PARTS .BOLT		1
R 215	AN960PD416		.WASHER		AR
R 220	BACN10GW4		.NUT		1
R 225	HL10VAZ6-4		.BOLT- (V60516) (SPEC BACB30MY6K4) (OPT B30MY6K4 (V97928))		3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-230	HL10VAZ6-5		.BOLT- (V60516) (SPEC BACB30MY6K5) (OPT B30MY6K5 (V97928))		1
R 235	HL79-6		.COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))		4
R 240	HL10VAZ8-9		.BOLT- (V60516) (SPEC BACB30MY8K9) (OPT B30MY8K9 (V97928))		1
R 245	HL79-8		.COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878)) -----*		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
			1234567		
R 01- 246	BACB28X4C095		..BUSHING		1
R 247B	NAS43HT6-3		..SPACER	A,B,E ,G,J, L,N,Q ,S,U, W,Y AA,AC ,AE	1
R -247J	NAS43HT6-6		..SPACER	C,D,F ,H,K, M,P,R ,T,V, X,Z AB,AD ,AF	1
R 248	146T6135-23		..FITTING	A,B,E ,G,J, L,N,Q ,S,U, W,Y AA,AC ,AE	1
R -249	146T6135-22		..FITTING	C,D,F ,H,K, M,P,R ,T,V, X,Z AB,AD ,AF	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-250B	141T6176-3		.GUIDE ASSY- (PRE SB 757-52-0032)	A-H,L M	1
R -250C	141T6176-4		.GUIDE ASSY- (141T6176-4 R/B 141T6176-5 INTERCHANGEABLE ON AFT ENTRY/SERVICE DOOR ONLY) (POST SB 757-52-0032)	J,K	1
-250D	141T6176-5		.GUIDE ASSY- (141T6176-4 R/B 141T6176-5 INTERCHANGEABLE ON AFT ENTRY/SERVICE DOOR ONLY)	N-AF	1
266A	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)		1
267	141T6642-1		..BOLT		1
270B	141T6175-3		..ROLLER ASSY- (PRE SB 757-52-0032)	A-H,L M	1
270C	141T6334-1		..ROLLER ASSY- (POST SB 757-52-0032)	J,K	1
-270D	141T6334-3		..ROLLER ASSY	N-AF	1
280A	FS1PP7DBE9927A		...BEARING-(MATCHED SET) (V21335)	A-H,L M	1
280B	MS27641-4G		...BEARING	J,K, N-AB	1
283	RRN75S		...RING-RTNR (V80756)	J,K, N-AF	1
285B	141T6124-4		...ROLLER	A-H,L M	1
285C	141T6334-2		...ROLLER	J,K	1
-285D	141T6334-4		...ROLLER	N-AF	1
R 290A	141T6123-2		..PIN-SLIDING		1
R 292	MS16632-4023		.RING- (OPT ITEM 292A)		1
-292A	MS16633-4025		.RING- (OPT ITEM 292)		1
R 295A	141T6141-4		.LINK-LWR ROLLER (141T6141-6 T/W 1 EA 141T6176-4 MAY REPLACE 141T6141-4 T/W 1 EA 141T6176-3) (PRE SB 757-52-0032)	A-H,L M	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01- -295B	141T6141-6		.LINK-LWR ROLLER (141T6141-6 T/W 1 EA 141T6176-4 MAY REPLACE 141T6141-4 T/W 1 EA 141T6176-3) (POST SB 757-52-0032)	J,K, N-AF	1
R 300B	146T6135-19		.FITTING ASSY-LWR SPRT	A,B,E ,G,J, L,N,Q ,S,U, W,Y AA,AC ,AE	1
R -305B	146T6135-18		.FITTING ASSY-LWR SPRT	C,D,F ,H,K, M,P,R ,T,V, X,Z AB,AD ,AF	1
R 310	141T6255-3		ATTACHING PARTS .BOLT		1
R 315	AN960PD416L		.WASHER		AR
R 320	BACN10GW4		.NUT		1
R 325	HL10VAZ6-4		.BOLT- (V60516) (SPEC BACB30MY6K4) (OPT B30MY6K4 (V97928))		3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-330	HL10VAZ6-5		.BOLT- (V60516) (SPEC BACB30MY6K5) (OPT B30MY6K5 (V97928))		1
R 335	HL79-6		.COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))		4
R 340	HL10VAZ8-9		.BOLT- (V60516) (SPEC BACB30MY8K9) (OPT B30MY8K9 (V97928))		1
R 345	HL79-8		.COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878)) -----*		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-350A	BACB28X7M017		..BUSHING		1
R 355A	146T6135-10		..FITTING	A,B,E ,G,J, L,N,Q ,S,U, W,Y AA,AC ,AE	1
R -360A	146T6135-12		..FITTING	C,D,F ,H,K, M,P,R ,T,V, X,Z AB,AD ,AF	1
R 363	BACR15BB4AD		.RIVET- (SIZE DETERMINE ON INST)		1
R 365C	141T6641-1		.BUSHING		1
R 370	141T6147-4		.STOP-DOOR	A,B,E ,G,J, L,N,Q ,S,U, W,Y AA,AC ,AE	2
R -375	141T6147-5		.STOP-DOOR	C,D,F ,H,K, M,P,R ,T,V, X,Z ABZ	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
R 377	141T6147-5		.STOP-DOOR	AD,AF	1
R 378	141T6147-6		.STOP-DOOR	AD,AF	1
R 380	BACB30NT3K6		.ATTACHING PARTS .BOLT	A,B,E ,G,J, L,N,Q ,S,U, W,Y AA,AC ,AE	86
R -385	BACB30NT3K6		.BOLT	C,D,F ,H,K, M,P,R ,T,V, X,Z AB,AD ,AF	84
R 390	AN960PD10		.WASHER	A,B,E ,G,J, L,N,Q ,S,U, W,Y AA,AC ,AE	86
R -395	AN960PD10		.WASHER	C,D,F ,H,K, M,P,R ,T,V, X,Z AB,AD ,AF	84
R 400	NAS1804-3		.NUT	A,B,E ,G,J, L,N,Q ,S,U, W,Y AAY	86
R -400A	NAS1805-3L		.NUT	AC,AE	86
R -405	NAS1804-3		.NUT	C,D,F ,H,K, M,P,R ,T,V, X,Z ABZ	84
R -405A	NAS1805-3L		.NUT	AD,AF	84

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-410	BACB30NT3K8		.BOLT		2
R 415	AS46-3		.WASHER- (V10630) (SPEC BACW10AU3) (OPT K19701P3 (V15653)) (OPT 53488W1032 (V56878)) (OPT 6073-0 (V72962)) (OPT TLN1020L3W (V08524))		2
R 420	H19700P3		.NUT- (V15653) (SPEC BACN10MT3) (OPT TLN1020-3N (V08524)) (OPT 52LH6073-02 (V72962)) (OPT 53488-1032 (V56878)) -----*-----		2
R 425	141T6235-1		.SHIM		2
R 427	141T6235-2		.SHIM		4
R 430B	141T6290-501		.HANDHOLD ASSY ATTACHING PARTS		1
435	BACR15FV6KE		.RIVET- (SIZE DETERMINE ON INST) -----*-----		20
440A	141T6299-501		..COVER ATTACHING PARTS		1
445	BACR15CE6KE		..RIVET- (SIZE DETERMINE ON INST) -----*-----		2
450	141T6290-3		..HINGE ASSY ATTACHING PARTS		1
455	BACR15CE5KE		..RIVET- (SIZE DETERMINE ON INST) -----*-----		4
460	MS20253P2-350		...PIN-HINGE		1
465	141T6290-2		...SPRING		2
470	NAS42DD4-63		...SPACER		1
475	141T6290-5		...HINGE		1
477	141T6290-7		...HINGE		1
480	141T6501-1		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
			1234567		
R 01-					
R 480A	141T6501-2		..FILLER		1
	485A	141T6291-1	..PAN-		1
R 490A	141T6127-3		.RING ASSY-SPRT	A-M	1
R -490B	141T6127-3		.RING ASSY-SPRT (OPT ITEM 490C)	N-AF	1
R -490C	141T6127-5		.RING ASSY-SPRT (OPT ITEM 490B)	N-AF	1
	495	BACR15FV6KE	ATTACHING PARTS .RIVET- (SIZE DETERMINE ON INST) -----*		24
R 500	F5000-3BAC		..NUTPLATE- (V15653) (SPEC BACN10JR3F) (OPT NS103203-02 (V80539)) (OPT RMF9201-3 (V72962)) (OPT T8091S1032 (V11815)) (OPT VN152A1-02 (V92215)) (OPT BRF200A3 (V52828)) ATTACHING PARTS		4
	505	BACR15BA3AD	..RIVET- (SIZE DETERMINE ON INST) -----*		8
R 510A	141T6127-4		..RING- (USED ON ITEMS 490A, 490B)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-510B	141T6127-6		.RING- (USED ON ITEM 490C)	N-AF	1
R 515	416T2044-1		.SUPPORT INSTL-AFT DOOR ESCAPE SLIDE (FOR DETAILS SEE FIG. 2)	A,B,E ,G,J, L,N,Q	1
R -515A	416T2044-5		.SUPPORT INSTL-AFT DOOR ESCAPE SLIDE (FOR DETAILS SEE FIG. 2)	S	1
R -515B	416T2044-9		.SUPPORT INSTL-AFT DOOR ESCAPE SLIDE (FOR DETAILS SEE FIG. 2)	W,AA, AE	1
R -515C	416T2044-11		.SUPPORT INSTL-AFT DOOR ESCAPE SLIDE (FOR DETAILS SEE FIG. 2)	U,Y,A C	1
R -517	416T2044-2		.SUPPORT INSTL-AFT DOOR ESCAPE SLIDE (FOR DETAILS SEE FIG. 2)	C,D,F ,H,K, M,P,R	1
R -517A	416T2044-6		.SUPPORT INSTL-AFT DOOR ESCAPE SLIDE (FOR DETAILS SEE FIG. 2)	T	1
R -517B	416T2044-10		.SUPPORT INSTL-AFT DOOR ESCAPE SLIDE (FOR DETAILS SEE FIG. 2)	X,AB, AF	1
R -517C	416T2044-12		.SUPPORT INSTL-AFT DOOR ESCAPE SLIDE (FOR DETAILS SEE FIG. 2)	V,Z,A D	1
R 520	NAS514P1032-10		DELETED		
R 521	BACR15BB4AD		.RIVET- (SIZE DETERMINE ON INST)		183
R 524	BACR15FT5KE		.RIVET- (SIZE DETERMINE ON INST)		8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-525	AN960-10L		DELETED		
-525A	NAS1149F0332P		DELETED		
527	146T6121-35		DELETED		
R 527A	146T6121-33		.RETAINER-SEAL	A,B,E ,G,J, L,N,Q ,S,U, W,Y AA,AC ,AE	1
530	H10-3BAC		DELETED		
-530A	BACN10JC3CD		DELETED		
R -531	146T6121-36		.RETAINER-SEAL	C,D,F ,H,K, M,P,R ,T,V, X,Z AB,AD ,AF	1
533	NAS514P1032-8		DELETED		
R 533A	NAS514P1032-10		DELETED		
534	146T6121-61		.RETAINER-SEAL	A,B,E ,G,J, L,N,Q ,S,U, W,Y AA,AC ,AE	1
535	AN960-10		DELETED		
-535A	NAS1149F0363P		DELETED		
R -536	146T6121-65		.RETAINER-SEAL	C,D,F ,H,K, M,P,R ,T,V, X,Z AB,AD ,AF	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY				
R	01- 537	H10-3BAC	DELETED	A,B,E ,G,J, L,N,Q ,S,U, W,Y AA,AC ,AF	1				
	-537A	BACN10JC3CD	DELETED						
	538	146T6121-62	.RETAINER-SEAL						
R	540	416T2181-1	DELETED			C,D,F ,H,K, M,P,R ,T,V, X,Z AB,AD ,AF	1		
	540A	416T2181-2	DELETED						
	-541	416T2181-3	DELETED						
	-542	146T6121-66	.RETAINER-SEAL						
R	543	416T2164-15	DELETED					A,B,E ,G,J, L,N,Q ,S,U, W,Y AA,AC ,AE	1
	544	146T6121-63	.RETAINER-SEAL						
R	545	416T2204-5	DELETED						
	545L	BACR15FT6KE	DELETED						
	546	416T2204-9	DELETED						
	-547	416T2204-6	DELETED						
	547L	416T2204-6	DELETED						
	548	416T2204-8	DELETED						
	-549	146T6121-67	.RETAINER-SEAL						

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R	01- 551	BACB30LJ4-7	DELETED	A,B,E ,G,J, L,N,Q ,S,U, W,Y AA,AC ,AE	1
	551A	HL11VAZ8-7	DELETED		
	552	146T6121-64	.RETAINER-SEAL		
R	553 -553A	AN960-416L NAS1149F0432P	DELETED DELETED	C,D,F ,H,K, M,P,R ,T,V, X,Z AB,AD ,AF	1
	-554	146T6121-68	.RETAINER-SEAL		
R	555 556	BACN10JC4CD 146T6121-34	DELETED .RETAINER-SEAL	A,B,E ,G,J, L,N,Q ,S,U, W,Y AA,AC ,AE	1
R	557 -557A -557B	416T2182-2 416T2182-5 416T4021-2	DELETED DELETED DELETED	C,D,F ,H,K, M,P,R ,T,V, X,Z AB,AD ,AF	1
	558	BACB30LJ4-6	DELETED		
	559	AN960-416L	DELETED		
	-559A	NAS1149F0432P	DELETED		
	560	BACR15BB4AD7	DELETED		
	-561	146T6121-35	.RETAINER-SEAL		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-563	146T6121-31		.RETAINER-SEAL	A,B,E ,G,J, L,N,Q ,S,U, W,Y AA,AC ,AF	1
R 565-566	BRF100A4 146T6121-32		DELETED .RETAINER-SEAL	C,D,F ,H,K, M,P,R ,T,V, X,Z AB,AD ,AF	1
R 568	146T6121-37		.RETAINER-SEAL		1
R 570	BACF3F006N014NN		DELETED		
R 571	146T6121-29		.RETAINER-SEAL	A,B,E ,G,J, L,N,Q ,S,U, W,Y AA,AC ,AE	1
R -574	146T6121-30		.RETAINER-SEAL	C,D,F ,H,K, M,P,R ,T,V, X,Z AB,AD ,AF	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
R 575A	DE786		DELETED		
R 575B	DE820		.SHOCKMOUNT- (V71985) (SPEC S411T100-107) (SPEC S411T100-101) (OPT DE786 (V71985))		10
580	BACR15BB4AD		ATTACHING PARTS .RIVET- (SIZE DETERMINE ON INST) -----*		20
R 585C	141T6591-9		.SUPPORT ASSY-CARRIER (POST SB 52-5)		1
R 590C	141T6591-10		.SUPPORT ASSY-CARRIER (POST SB 52-5)		1
R 595A	BACB30NM4K8		ATTACHING PARTS .BOLT		2
R 597A	BACB30NM4K11		.BOLT		2
R 600	AN960PD416L		.WASHER		8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-605	BRH10A4		.NUT- (V52828) (SPEC BACN10JC4) (OPT T6S428J (V11815)) (OPT 96-048 (V80539)) (OPT VN303A048 (V92215)) (OPT RMLH9075-4W (V72962)) (OPT NS202101-048 (V80539)) (OPT H10-4BAC (V15653))	A-H, J-N, P-AB	4
R -605A	BRH10C4D		.NUT- (V52828) (SPEC BACN10JC4CD) (OPT T6C428JCD (V11815)) (OPT NS202486-048 (V80539)) (OPT 102LH9075-4W (V72962)) (OPT H51650-4BAC (V15653)) -----*-----	AC-AF	4
610B	NNS62N003		..PLUNGER-SPR (V01226)		1
615A	BACB30LR3PU5		..SCREW- (OPT ITEM 617)		1
-617	BACB30LH3-5		..BOLT- (OPT ITEM 615A)		1
620A	141T6625-1		..WASHER		1
630A	141T6626-1		..BOLT		1
635	BACW10P163A		..WASHER		3
637	BACW10P115S		..WASHER		1
640C	BACB28AK05-061		..BUSHING		1
645A	141T6586-11		..FITTING ASSY- (OPT ITEM 645B) (USED ON ITEM 585C)		1
-645B	141T6586-17		..FITTING ASSY- (OPT ITEM 645A) (USED ON ITEM 585C)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-650A	141T6586-12		..FITTING ASSY- (OPT ITEM 650B) (USED ON ITEM 590C)		1
-650B	141T6586-18		..FITTING ASSY- (OPT ITEM 650A) (USED ON ITEM 590C)		1
655A	BACB28AR07A050		...BUSHING		1
660A	141T6586-13		...FITTING- (USED ON ITEM 645A)		1
665A	141T6586-14		...FITTING- (USED ON ITEM 650A)		1
670B	141T6592-4		..PIN-LIFT ATTACHING PARTS		1
680A	AN960PD416L		..WASHER		1
683	BRH10A4		..NUT- (V52828) (SPEC BACN10JC4) (OPT T6S428J (V11815)) (OPT 96-048 (V80539)) (OPT VN303A048 (V92215)) (OPT RMLH9075-4W (V72962)) (OPT NS202101-048 (V80539)) (OPT H10-4BAC (V15653)) -----*		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-685B	141T6587-9		..FITTING- (USED ON ITEM 585C)		1
690B	141T6587-10		..FITTING- (USED ON ITEM 590C)		1
R 705	141T6545-7		.SHIM DELETED		2
R 705G	BACS40R14D26F		.SHIM		2
R 705H	BACS40R014D026F		.SHIM		2
R 706	146T6121-73		.FILLER		2
R 710A	141T6588-7		.FITTING ASSY	A-M	1
-710B	141T6588-7		.FITTING ASSY- (LIMITED) (OPT ITEM 710C)	N,P	1
-710C	141T6588-13		.FITTING ASSY- (LIMITED) (OPT ITEM 710B)	N,P	1
R -710D	141T6588-13		.FITTING ASSY	Q-T	1
R -710E	141T6588-13		.FITTING ASSY- (OPT ITEM 710F)	U-AF	1
R -710F	141T6588-19		.FITTING ASSY- (OPT ITEM 710E)	U-AF	1
R 715A	141T6588-8		.FITTING ASSY	A-M	1
-715B	141T6588-8		.FITTING ASSY- (LIMITED) (OPT ITEM 715C)	N,P	1
-715C	141T6588-14		.FITTING ASSY- (LIMITED) (OPT ITEM 715B)	N,P	1
R -715D	141T6588-14		.FITTING ASSY	Q-T	1
R -715E	141T6588-14		.FITTING ASSY- (OPT ITEM 715F)	U-AF	1
R -715F	141T6588-20		.FITTING ASSY- (OPT ITEM 715E) ATTACHING PARTS	U-AF	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
			1234567		
R	01-720A	BACB30NN4K9	.BOLT		4
R	725	AN96OPD416L	.WASHER		4
R	730	BRH10A4	.NUT- (V52828) (SPEC BACN10JC4) (OPT T6S428J (V11815)) (OPT 96-048 (V80539)) (OPT VN303A048 (V92215)) (OPT RMLH9075-4W (V72962)) (OPT NS202101-048 (V80539)) (OPT H10-4BAC (V15653))	A-H, J-N, P-AB	4
R	-730A	BRH10C4D	.NUT- (V52828) (SPEC BACN10JC4CD) (OPT T6C428JCD (V11815)) (OPT NS202486-048 (V80539)) (OPT 102LH9075-4W (V72962)) (OPT H51650-4BAC (V15653))	AC-AF	4
R	735	141T6589-1	..PIN-GUIDE (USED ON ITEMS 710A, 710B, 715A, 715B)	A-P	1
	-735A	141T6589-2	..PIN-GUIDE (USED ON ITEMS 710C, 710D, 710E, 710F, 715C 715D, 715E, 715F)	N-AF	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-740	141T6588-3		..FITTING- (USED ON ITEMS 710A, 710B)	A-P	1
-740A	141T6588-3		..FITTING- (OPT ITEM 740B) (USED ON ITEMS 710C, 710D)	N-T	1
-740B	141T6588-15		..FITTING- (OPT ITEM 740A) (USED ON ITEMS 710C, 710D)	N-T	1
R -740C	141T6588-21		..FITTING- (USED ON ITEM 710F)	U-AF	1
R 745	141T6588-4		..FITTING- (USED ON ITEMS 715A, 715B)	A-P	1
-745A	141T6588-4		..FITTING- (OPT ITEM 745B) (USED ON ITEMS 715C, 715D)	N-T	1
-745B	141T6588-16		..FITTING- (OPT ITEM 745A) (USED ON ITEMS 715C, 715D)	N-T	1
R -745C	141T6588-22		..FITTING- (USED ON ITEM 715F)	U-AF	1
R 750A	146T6182-5		.FITTING-AFT ADPTR (OPT ITEM 753)	A,B,E ,G,J, L,N,Q ,S,U, W,Y AA,AC ,AE	1
R -753	146T6445-1		.FITTING-AFT ADPTR (OPT ITEM 750A)	A,B,E ,G,J, L,N,Q ,S,U, W,Y AA,AC ,AE	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-755A	146T6182-6		.FITTING-AFT ADPTR (OPT ITEM 757)	C,D,F ,H,K, M,P,R ,T,V, X,Z AB,AD ,AF	1
R -757	146T6445-2		.FITTING-AFT ADPTR (OPT ITEM 755A)	C,D,F ,H,K, M,P,R ,T,V, X,Z AB,AD ,AF	1
R 760A	146T6183-5		.FITTING-FWD ADPTR (OPT ITEM 762)	A,B,E ,G,J, L,N,Q ,S,U, W,Y AA,AC ,AE	1
R -762	146T6446-1		.FITTING-FWD ADPTR (OPT ITEM 760A)	A,B,E ,G,J, L,N,Q ,S,U, W,Y AA,AC ,AE	1
R -765A	146T6183-6		.FITTING-FWD ADPTR (OPT ITEM 767)	C,D,F ,H,K, M,P,R ,T,V, X,Z AB,AD ,AF	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01- -767	146T6446-2		.FITTING-FWD ADPTR (OPT ITEM 765A)	C,D,F ,H,K, M,P,R ,T,V, X,Z AB,AD ,AF	1
	770 BACR15FT6KE		ATTACHING PARTS .RIVET- (SIZE DETERMINE ON INST)		10
R 775	HL10VAZ6-4		.BOLT- (V60516) (SPEC BACB30MY6K4) (OPT B30MY6K4 (V97928))		6
R 780	L8006K6		.BOLT- (V06725) (SPEC BACB30MY6K6) (OPT HL10VAZ6-6 (VOPTK6))		2
R 785	HL10VAZ6-5		.BOLT- (V60516) (SPEC BACB30MY6K5) (OPT B30MY6K5 (V97928))		4
R 790	HL82-6APBW		.COLLAR- (V5M902) (SPEC BACC30AG6) (OPT HL82-6APBW (V92215)) (OPT HL82-6APBW (V56878)) (OPT HL82-6APBW (V73197))		12

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-795	BACS40R08C25F		.SHIM -----*-----		2
R 825	MS27253F4		.PLATE		1
R 835	411T3048-1		.SUPPORT ASSY-TRACK (OPT ITEM 835A)	A,B,E	1
R -835A	411T3048-5		.SUPPORT ASSY-TRACK (OPT ITEM 835)	A,B,E	1
R -840	411T3048-2		.SUPPORT ASSY-TRACK (OPT ITEM 840A)	C,D,F	1
R -840A	411T3048-6		.SUPPORT ASSY-TRACK (OPT ITEM 840)	C,D,F	1
R 845	411T3050-1		..BRACKET ASSY	A-F	1
R 850	411T3050-2		..BRACKET ASSY	A-F	1
R 855	411T3050-3		..BRACKET ASSY	A-F	1
R 860	411T3050-4		..BRACKET ASSY	A-F	1
R 865	AF5171-3-7		...RIVET- (V53551) (SPEC BACR15DR3-7) (OPT CCR264SS3-7 (V11815)) (OPT RV571A3-7 (V98996))	A-F	4
R 870	BRFM20A3		...NUTPLATE- (V52828) (SPEC BACN10JN3) (OPT MF1000-3BAC (V15653)) (OPT NS103218-02 (V80539)) (OPT RMF9201M3 (V72962)) (OPT VN252A02 (V92215)) (OPT MF1000-3BAC (V15653)) (OPT MF53049-3 (V15653))	A-F	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-875	411T3050-55		...FILLER-RADIUS (USED ON ITEMS 845, 860)	A-F	1
R 880	411T3050-56		...FILLER-RADIUS (USED ON ITEMS 850, 855)	A-F	1
R 885	411T3050-5		...BRACKET- (USED ON ITEM 845)	A-F	1
R 890	411T3050-6		...BRACKET- (USED ON ITEM 850)	A-F	1
R 895	411T3050-7		...BRACKET- (USED ON ITEM 855)	A-F	1
R 900	411T3050-8		...BRACKET- (USED ON ITEM 860)	A-F	1
R					

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 02- -1A	416T2044-1		SUPPORT INSTL-AFT DOOR ESCAPE SLIDE	A,B,E G,J, L,N,Q	RF
R -1B	416T2044-5		SUPPORT INSTL-AFT DOOR ESCAPE SLIDE	S	RF
R -1C	416T2044-9		SUPPORT INSTL-AFT DOOR ESCAPE SLIDE	W,AA, AE	RF
R -1D	416T2044-11		SUPPORT INSTL-AFT DOOR ESCAPE SLIDE	U,Y,A C	RF
R -5	416T2044-2		SUPPORT INSTL-AFT DOOR ESCAPE SLIDE	C,D,F H,K, M,P,R	RF
R -5A	416T2044-6		SUPPORT INSTL-AFT DOOR ESCAPE SLIDE	T	RF
R -5B	416T2044-10		SUPPORT INSTL-AFT DOOR ESCAPE SLIDE	X,AB, AF	RF
R -5C	416T2044-12		SUPPORT INSTL-AFT DOOR ESCAPE SLIDE	V,Z,A D	RF
R 10	NAS514P1032-10		.SCREW		7
R 15	AN960-10L		.WASHER	A-R	1
R -15A	NAS1149F0332P		.WASHER	S-AF	1
R 20	AN960-10		.WASHER	A-R	6
R -20A	NAS1149F0363P		.WASHER	S-AF	6
R 25	H10-3BAC		.NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828)) (OPT T6S1032J (V11815))	A-R	7

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 02- -25A	BRH10C3D		.NUT- (V52828) (SPEC BACN10JC3CD) (OPT T6C1032JCD (V11815)) (OPT NS202486-02 (V80539)) (OPT 102LH9075-3W (V72962)) (OPT H51650-3BAC (V15653))	S-AF	7
R 30	416T2181-2		.GUIDE-TRACK (OPT ITEM 30A)	A-T	1
R -30A	416T2181-3		.GUIDE-TRACK (OPT ITEM 30)	A-T	1
R -30B	416T2181-2		.GUIDE-TRACK	U-AF	1
R 35	416T2164-15		.BUSHING		6
R 40	BACR15FT6KEC		.RIVET- (SIZE DETERMINE ON INST)		12
R 45	416T2204-9		.BRACKET ASSY		6
R 50	416T2204-6		..PAD		1
R 55	416T2204-8		..BRACKET		1
R 60	HL11VAZ8-7		.BOLT- (V56878) (SPEC BACB30NW8K7) (OPT B30NW8K7 (V97928)) (OPT HL11VAZ8-7 (V73197)) (OPT HL11VAZ8-7 (V92215)) (OPT HL11VAZ8-7 (V97928)) (OPT L803-8K7 (V06725)) (OPT HL11VAZ8-7 (VOPTK6)) (OPT HL11VAZ8-7 (V60516))		2
R 65	AN960-416L		.WASHER	A-R	2
R -65A	NAS1149F0432P		.WASHER	S-AF	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 02-70	BRH10C4D		.NUT- (V52828) (SPEC BACN10JC4CD) (OPT T6C428JCD (V11815)) (OPT NS202486-048 (V80539)) (OPT 102LH9075-4W (V72962)) (OPT H51650-4BAC (V15653))		2
R 75	416T2182-2		.BODY- (OPT ITEM 75A)	A-R	1
R -75A	416T2182-5		.BODY- (OPT ITEM 75)	A-R	1
R -75B	416T4021-2		.BODY	S,T,W ,X,AA ,AB,A ,E,AF	1
R -75C	416T2182-2		.BODY	U,V,Y ,Z,AC ,AD	1
R 80	BACB30LJ4-6		.BOLT		2
R 85	AN960-416L		.WASHER	A-R	2
R -85A	NAS1149F0432P		.WASHER	S-AF	2
R 90	416T2202-3		.ANGLE		1
R 95	BACR15FT5KEC		.RIVET- (SIZE DETERMINE ON INST)		2
R 100	416T2208-3		.BRACKET ASSY	A,B,E ,G,J, ,L,N,Q ,S,U, ,W,Y ,AA,AC ,AE	1
R -105	416T2208-4		.BRACKET ASSY	C,D,F ,H,K, ,M,P,R ,T,V, ,X,Z ,AB,AD ,AF	1
R 110	BACR15BB3AD		..RIVET- (SIZE DETERMINE ON INST)		4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 02-115	BRF100A4		..NUTPLATE- (V52828) (SPEC BACN10KB4F) (OPT NS103185-048 (V80539)) (OPT RMF9207-4 (V72962)) (OPT T8114S428S (V11815)) (OPT VN151A1-048 (V92215)) (OPT F2000-4 (V15653))		2
R 120	BACF3F006N014NN		..FILLER		2
R 125	BACR15BA4AD		..RIVET- (SIZE DETERMINE ON INST)		4
R 130	416T2203-2		..CLIP		2
R 135	BACF3F010P010NN		..FILLER		2
R 140	416T2209-5		..BRACKET	A,B,E ,G,J, L,N,Q ,S,U, W,Y AA,AC ,AE	1
R -145	416T2209-6		..BRACKET	C,D,F ,H,K, M,P,R ,T,V, X,Z AB,AD ,AF	1
R 150	BACS4OR08C20F		.SHIM	A-R	1
R -150A	BACS4OR008C020F		.SHIM	S-AF	1
R 155	AN42BC5		.EYEBOLT		2
R 160	AN960C10		.WASHER	A-R	2
R -160A	NAS1149C0363R		.WASHER	S-AF	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 02-165	BRH10C3M		.NUT- (V52828) (SPEC BACN10JC3CM) (OPT T6C1032JM (V11815)) (OPT 97E02 (V80539)) (OPT 109LH9075-3W (V72962)) (OPT VN303D02 (V92215)) (OPT NS202101SE02 (V80539)) (OPT H01-3BAC (V15653))		2
R 170	BACR15FT6KEC		.RIVET- (SIZE DETERMINE ON INST)		6
R 175	416T2191-1		.TANG-CABLE ATTACH		1
R 180	416T2191-1		.TANG-CABLE ATTACH	A-T	1
R -180A	416T2191-3		.TANG-CABLE ATTACH	S-AF	1
R 185	416T2197-1		.CLIP		1
R 190	416T2197-2		.CLIP		1
R 195	HL10VAZ6-7		.BOLT- (V60516) (SPEC BACB30MY6K7) (OPT B30MY6K7 (V97928))		4
R 197	HL10VAZ6-7		.BOLT- (V60516) (SPEC BACB30MY6K7) (OPT B30MY6K7 (V97928))	A,B,E ,G,J, L,N,Q ,S,U, W,Y AA,AC ,AE	2
R -197A	HL10VAZ6-8		.BOLT- (V60516) (SPEC BACB30MY6K8) (OPT B30MY6K8 (V97928))	C,D,F ,H,K, M,P,R ,T,V, X,Z AB,AD ,AF	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 02-200	HL10VAZ6-8		.BOLT- (V60516) (SPEC BACB30MY6K8) (OPT B30MY6K8 (V97928))	A,B,E ,G,J, L,N,Q ,S,U, W,Y AA,AC ,AE	1
R -200A	HL10VAZ6-9		.BOLT- (V60516) (SPEC BACB30MY6K9) (OPT B30MY6K9 (V97928))	C,D,F ,H,K, M,P,R ,T,V, X,Z AB,AD ,AF	1
R 203	HL10VAZ6-8		.BOLT- (V60516) (SPEC BACB30MY6K8) (OPT B30MY6K8 (V97928))	A,B,E ,G,J, L,N,Q ,S,U, W,Y AA,AC ,AE	1
R -203A	HL10VAZ6-10		.BOLT- (V60516) (SPEC BACB30MY6K10) (OPT B30MY6K10 (V97928))	C,D,F ,H,K, M,P,R ,T,V, X,Z AB,AD ,AF	1
R 205	HL10VAZ6-8		.BOLT- (V60516) (SPEC BACB30MY6K8) (OPT B30MY6K8 (V97928))		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 02-208	HL10VAZ6-8		.BOLT- (V60516) (SPEC BACB30MY6K8) (OPT B30MY6K8 (V97928))	A,B,E ,G,J, L,N,Q ,S,U, W,Y AA,AC ,AE	1
R -208A	HL10VAZ6-7		.BOLT- (V60516) (SPEC BACB30MY6K7) (OPT B30MY6K7 (V97928))	C,D,F ,H,K, M,P,R ,T,V, W,Z AB,AD ,AF	1
R 210	HL10VAZ6-9		.BOLT- (V60516) (SPEC BACB30MY6K9) (OPT B30MY6K9 (V97928))		2
R 215	HL10VAZ6-10		.BOLT- (V60516) (SPEC BACB30MY6K10) (OPT B30MY6K10 (V97928))	A,B,E ,G,J, L,N,Q ,S,U, W,Y AA,AC ,AF	1
R -215A	HL10VAZ6-8		.BOLT- (V60516) (SPEC BACB30MY6K8) (OPT B30MY6K8 (V97928))	C,D,F ,H,K, M,P,R ,T,V, X,Z AB,AD ,AF	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 02-220	K29913-3		.WASHER- (V15653) (SPEC BACW10CA3CC) (OPT 70191-3 (V56878)) (OPT 922008-3 (V60119)) (OPT 942008-3 (V60119))		14
R 225	K29646-3		.WASHER- (V15653) (SPEC BACW10CA3CV) (OPT 70188-3 (V56878)) (OPT 922007-3 (V60119)) (OPT 942007-3 (V60119))		14
R 230	HL79-6		.COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))		14

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 02-235	BACB30NM3K7		.BOLT		1
R 240	BACB30NM3K9		.BOLT		1
R 245	K29913-3		.WASHER- (V15653) (SPEC BACW10CA3CC) (OPT 70191-3 (V56878)) (OPT 922008-3 (V60119)) (OPT 942008-3 (V60119))		2
R 250	K29646-3		.WASHER- (V15653) (SPEC BACW10CA3CV) (OPT 70188-3 (V56878)) (OPT 922007-3 (V60119)) (OPT 942007-3 (V60119))		2
R 255	AN960PD10L		.WASHER	A-R	2
R -255A	NAS1149D0316J		.WASHER	S-AF	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 02-260	H10-3BAC		.NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828)) (OPT T6S1032J (V11815))	A-R	2
R -260A	BRH10C3D		.NUT- (V52828) (SPEC BACN10JC3CD) (OPT T6C1032JCD (V11815)) (OPT NS202486-02 (V80539)) (OPT 102LH9075-3W (V72962)) (OPT H51650-3BAC (V15653))	S-AF	2
R 265	416T2192-1		. FILLER		15
R 270	416T2195-1		.BRACKET-STRUT		2
R 275	416T2196-2		.BRACKET-STRUT		2
R 280	416T2196-1		.BRACKET-STRUT		2
R 285	416T2307-1		.BRACKET-STRUT		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 02-290	HL10VAZ5-2		.BOLT- (V60516) (SPEC BACB30MY5K2) (OPT B30MY5K2 (V97928))		3
R 295	HL79-5		.COLLAR- (V5M902) (SPEC BACC30M5) (OPT HL70-5 (V73197)) (OPT HL70-5 (V92215)) (OPT 66014-5 (V56878)) (OPT HL70-5 (V56878))		3
R 300	416T2309-1		.CLIP		1

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